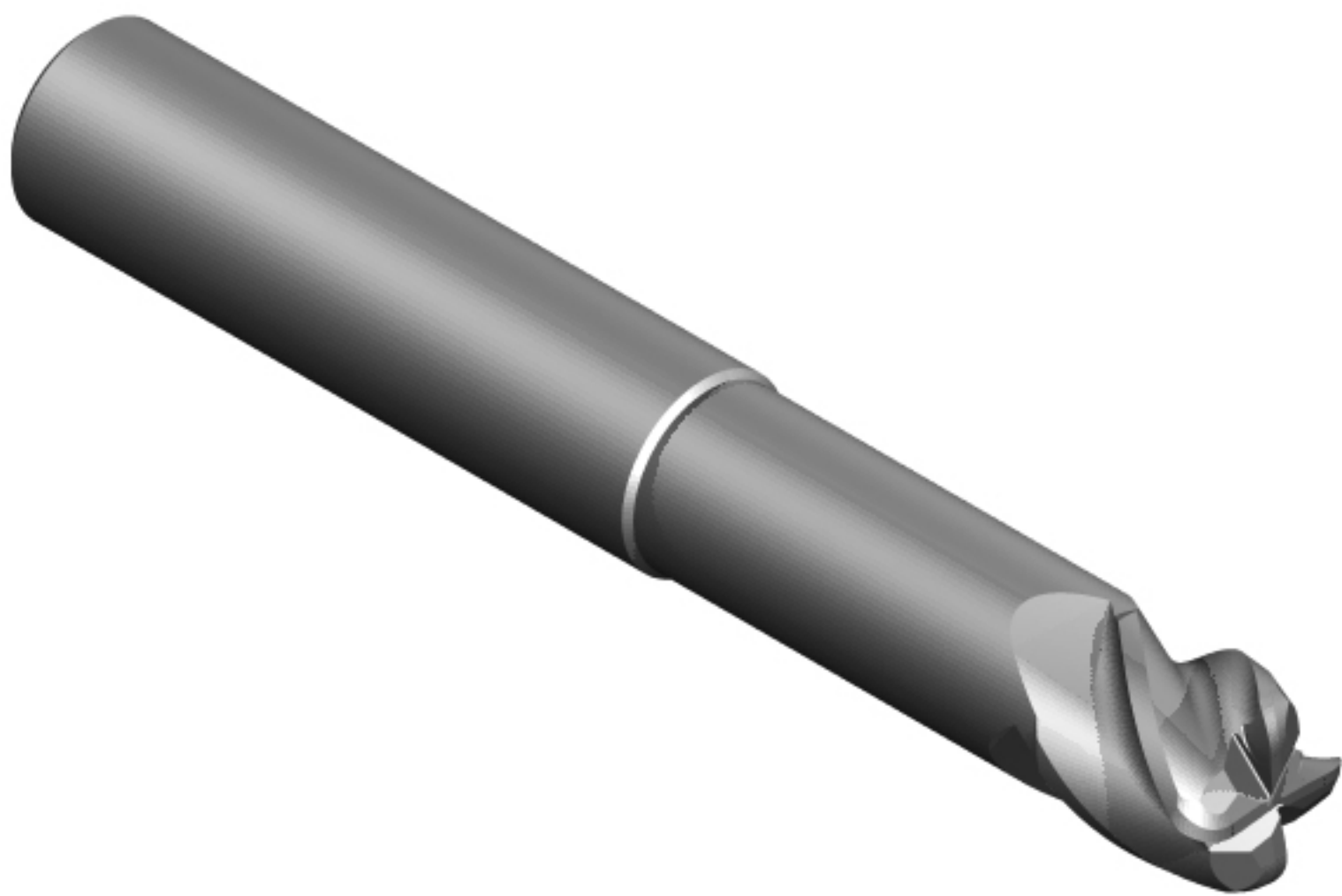
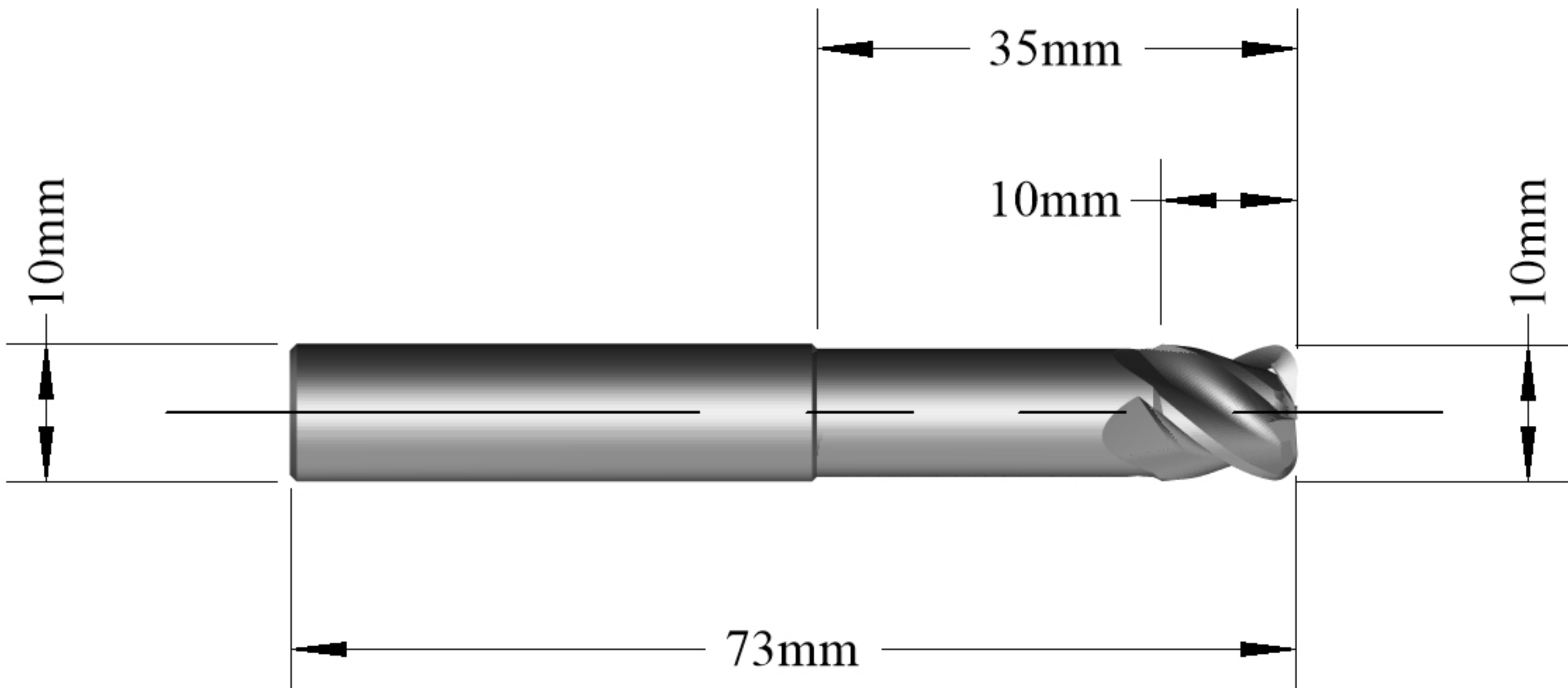
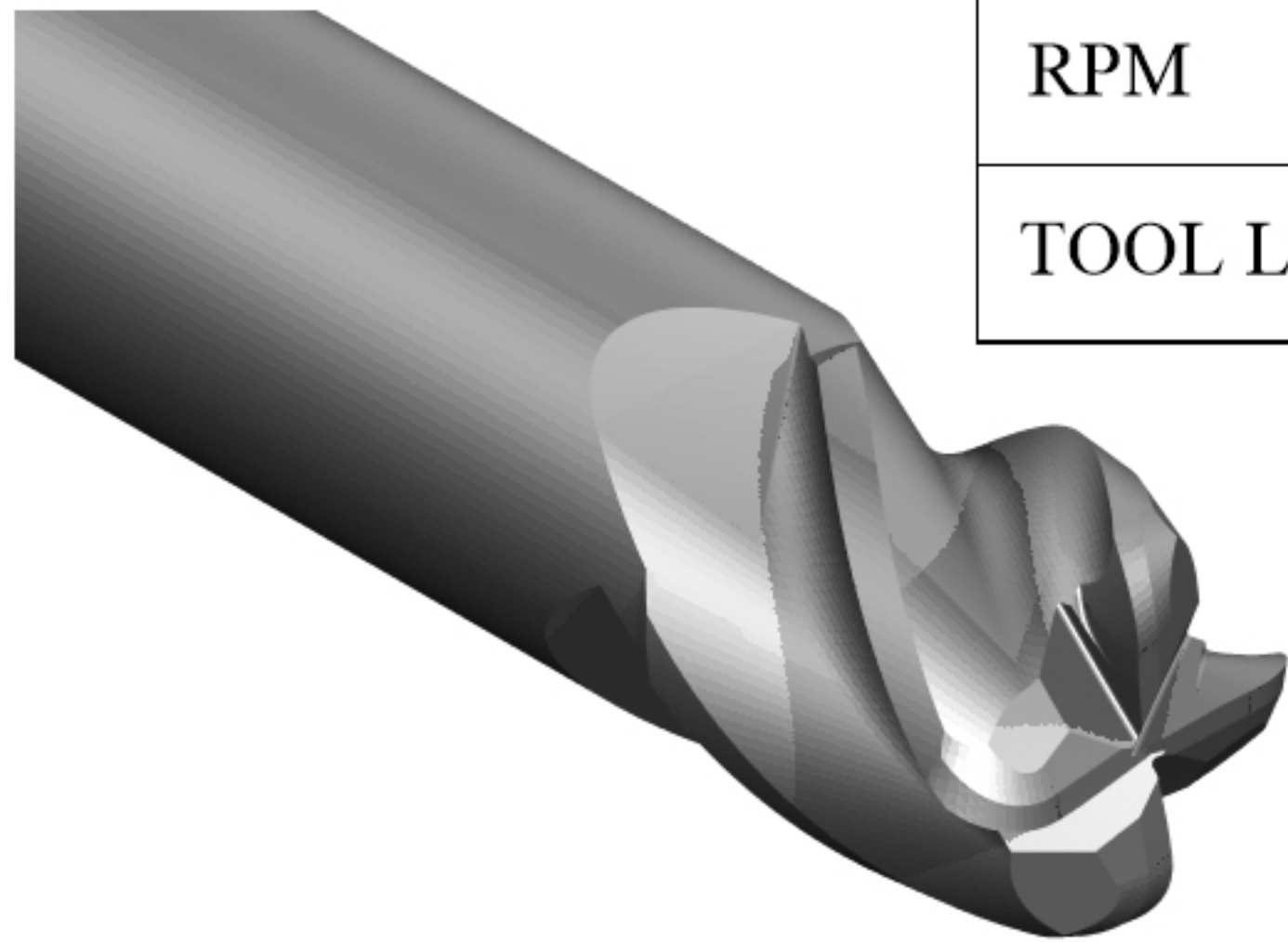
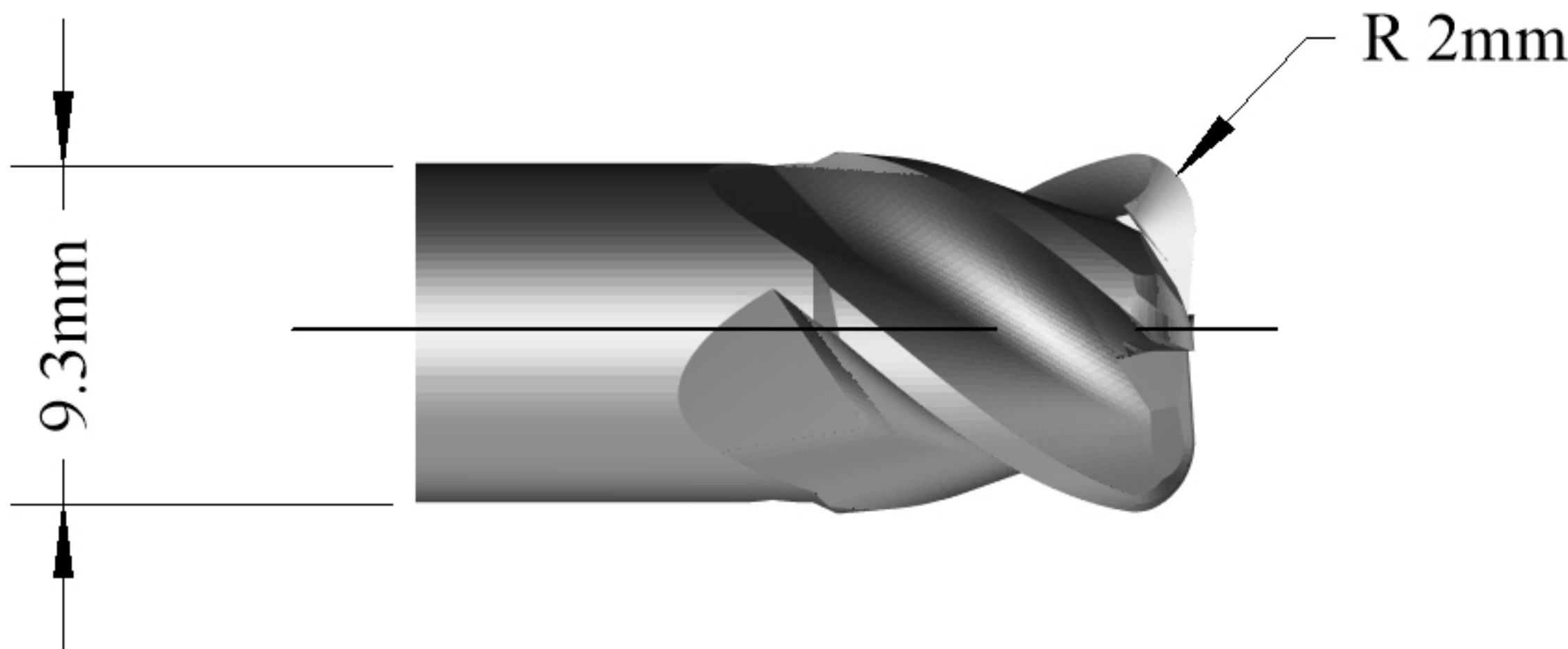
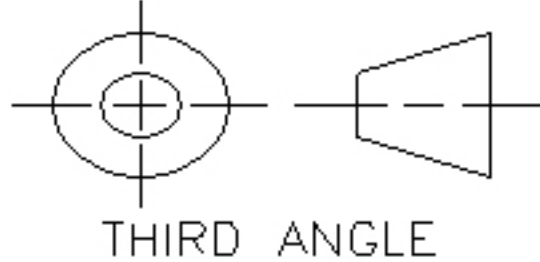


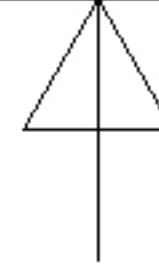
! IF IN DOUBT ASK !

TOOL GEOMETRY DATA		
D	Diameter (End)	10 mm
Ds	Diameter (Shank)	10 mm
L	Length Of Cutting Edge.	10 mm
Ls	Length to Shank.	35 mm
Dn	Shank Neck Diameter.	9.3 mm
Lo	Overall Length.(Blank)	73 mm
T	Taper Angle (OD).	
R	Corner Radius	2 mm
N	Number Of Flutes.	4
P	Primary Relief (OD).	
Rd	Raised Depth (OD).	
Rw	Raised Land (OD).	
Sw	Secondary Land Width.	
F	Flute Depth	
Ra	Flute Rake. (Hook)	
Ty	Relief style.	
Pe	Primary Relief (End).	
Pl	Primary Land (End).	
Se	Secondary Relief (End).	
Da	Dish Angle (End).	
Ax	Axial Gash Angle.	
h	Gash Pad Width.	
H	Over Centre Length.	
Y	Gash Web Thickness.	
Hx	Helix Angle	
Ga	Gash Angle (L/S)	
Ro	Permissable Runout.	
Rl	Raised Land Length	

PARAMETERS	
STEP	
FEED	
RPM	
TOOL LIFE	



						
		TITLE Customer Drawing 4 Flute 10HX R2mm Bulldog  THIRD ANGLE				
Unit 5701 Shannon Place. Shannon Way. Tewkesbury Gloucestershire GL20 8SL Tel +44 (0)1684 294090 Fax +44 (0)1684 293168		PROPRIETARY DOCUMENT This document is not to be copied or reproduced in whole or in part or communicated to third parties without the written consent of Quickgrind Ltd		BLANK CMD10L73		
DATE: 23/9/15		SIZE A4	SPECIAL ID 10HX	QUICKGRIND PART NO CE4D10x10-35R2FE1A2B		REV 3
DRAWN : QuickLab Dept		SCALE		MATERIAL : Carbide		COATING MX
CUSTOMER :						



	
QuickVend Location	
Quickgrind Stock	
QuickVend Stock	

CUSTOMER APPROVAL: Please check all drawing details, signing this document will signify customer acceptance and will be final.
Signatory confirms that they are authorised to sign such documents on behalf of the company.