



IF IN DOUBT PLEASE ASK

D	Diameter (End)	3mm
Ds	Diameter (Shank)	3mm
L	Length Of Cutting Edge	12mm
Ls	Length to Shank	
Dn	Shank Neck Diameter	
Lo	Overall Length (Blank)	50mm
T	Taper Angle (OD)	
R	Corner Radius	0.75mm
N	Number Of Flutes	3
P	Primary Relief (OD)	
Rd	Raised Depth (OD)	
Rw	Raised Land (OD)	
Sw	Secondary Land Width	
F	Flute Depth	
Ra	Flute Rake (Hook)	
Ty	Relief style	
Pe	Primary Relief (End)	
Pl	Primary Land (End)	
Se	Secondary Relief (End)	
Da	Dish Angle (End)	
Ax	Axial Gash Angle	
h	Gash Pad Width	
H	Over Centre Length	
Y	Gash Web Thickness	
Hx	Helix Angle	
Ga	Gash Angle (L/S)	
Ro	Permissable Runout	
Rl	Raised Land Length	

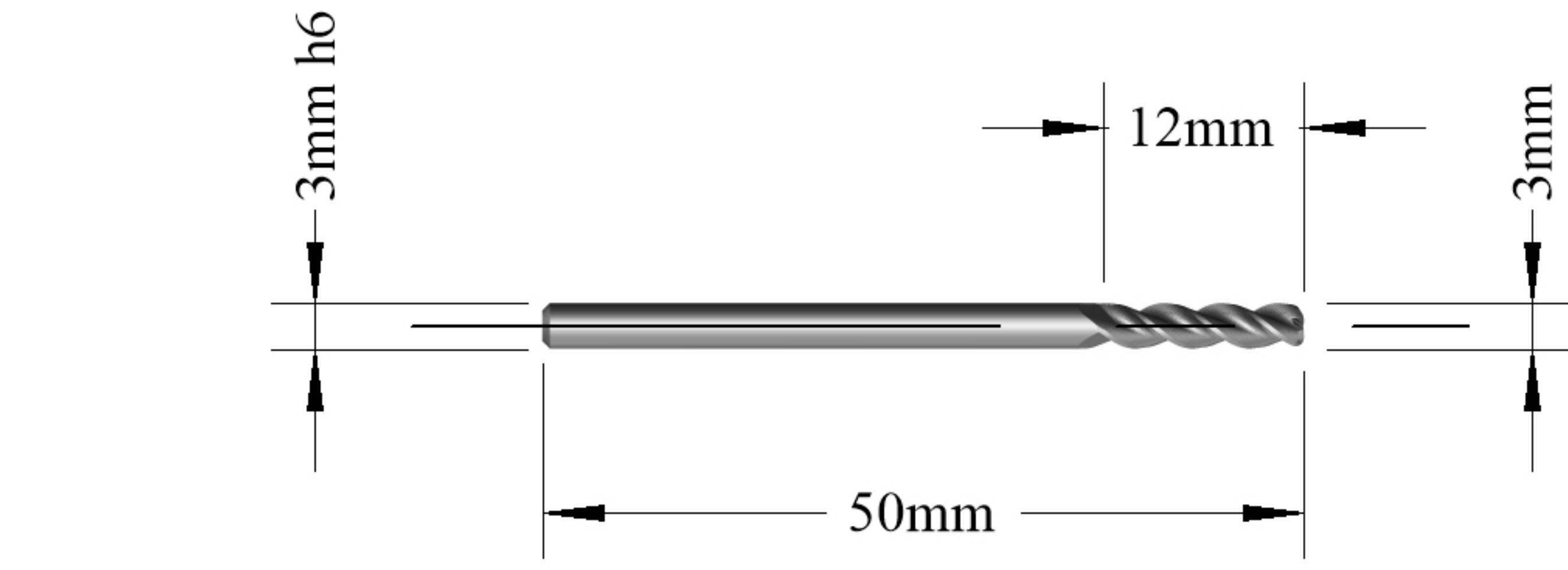
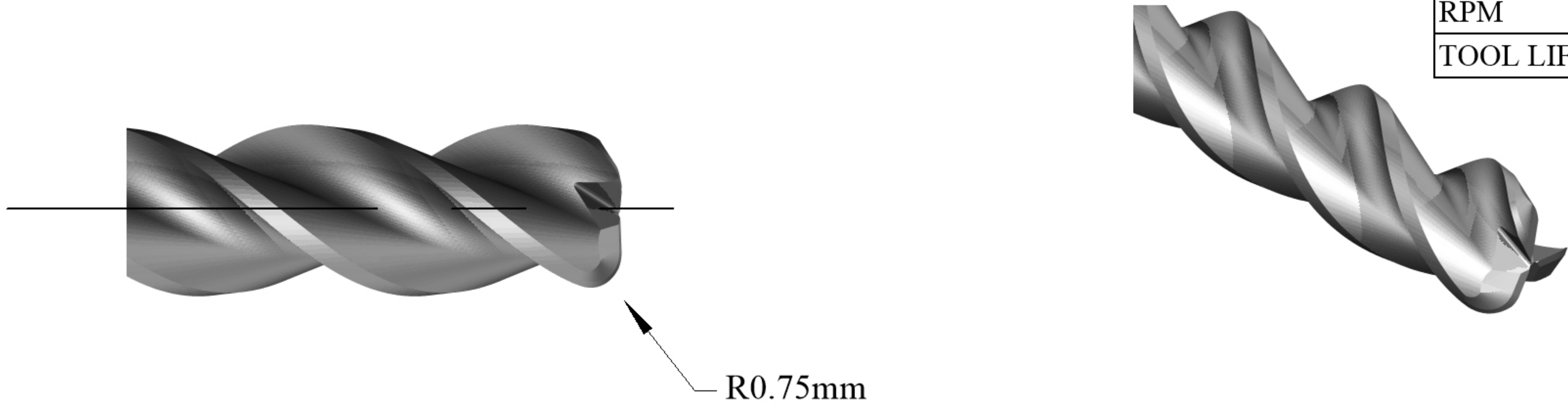
QuickVend Location	
Quickgrind Stock	
QuickVend Stock	

Customer: Quickgrind	Customer Approval: Brian Pearce	Date: 30/9/22
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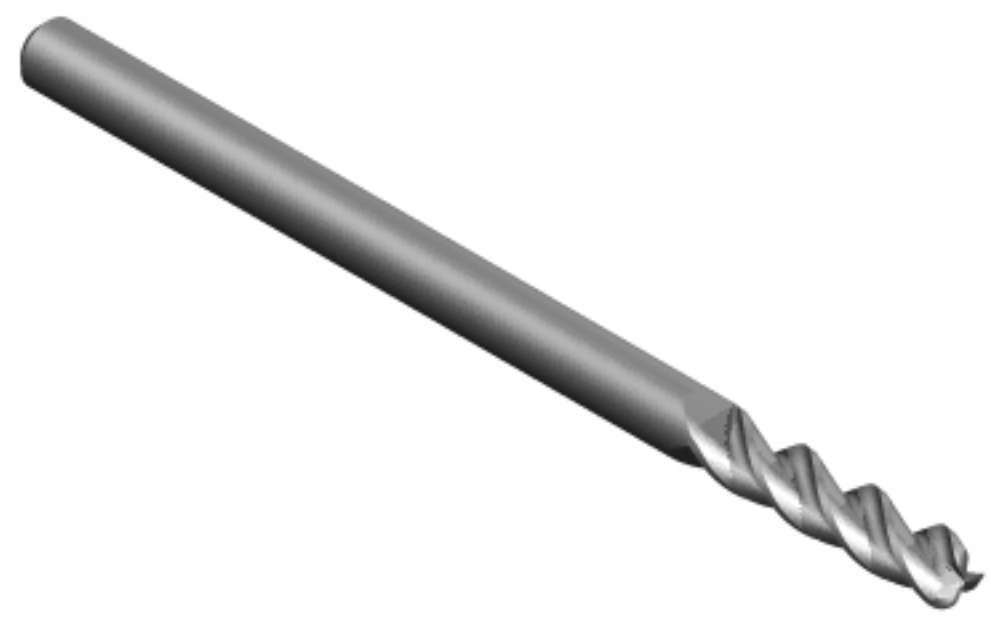
CUSTOMER APPROVAL: Please check all drawing details, signing this document will signify customer acceptance and will be final. Signatory confirms that they are authorised to sign such documents on behalf of the company.



STEP	
FEED	
RPM	
TOOL LIFE	



REV.	DESCRIPTION	DATE



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Date: 27/9/22

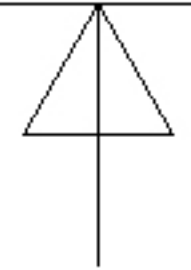
Drawn: IV

Checked: KL



INFINITE
POSSIBILITIES™

TITLE Customer Drawing 3 Flute Carbide QAlu CR 3mm x 12mm R0.75mm Endmill TX+ Rainbow Coating		THIRD ANGLE PROJECTION	
PROPRIETARY DOCUMENT This document is not to be copied or reproduced in whole or in part or communicated to third parties without the prior written consent of Quickgrind Ltd		BLANK CMD3L50	
SIZE A4	SPECIAL I.D 124032	QUICKGRIND PART NUMBER CE3A3x12R0.75AZ1B2M	REV 1
SCALE: 1 : 1		MATERIAL: Carbide	COATING: TX+R



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