

IF IN DOUBT PLEASE ASK

|    |                        |       |
|----|------------------------|-------|
| D  | Diameter (End)         | 6mm   |
| Ds | Diameter (Shank)       | 6mm   |
| L  | Length Of Cutting Edge | 24mm  |
| Ls | Length to Shank        |       |
| Dn | Shank Neck Diameter    |       |
| Lo | Overall Length (Blank) | 58mm  |
| T  | Taper Angle (OD)       |       |
| R  | Corner Radius          | 0.5mm |
| N  | Number Of Flutes       | 3     |
| P  | Primary Relief (OD)    |       |
| Rd | Raised Depth (OD)      |       |
| Rw | Raised Land (OD)       |       |
| Sw | Secondary Land Width   |       |
| F  | Flute Depth            |       |
| Ra | Flute Rake (Hook )     |       |
| Ty | Relief style           |       |
| Pe | Primary Relief (End)   |       |
| Pl | Primary Land (End)     |       |
| Se | Secondary Relief (End) |       |
| Da | Dish Angle (End)       |       |
| Ax | Axial Gash Angle       |       |
| h  | Gash Pad Width         |       |
| H  | Over Centre Length     |       |
| Y  | Gash Web Thickness     |       |
| Hx | Helix Angle            |       |
| Ga | Gash Angle (L/S)       |       |
| Ro | Permissible Runout     |       |
| Rl | Raised Land Length     |       |

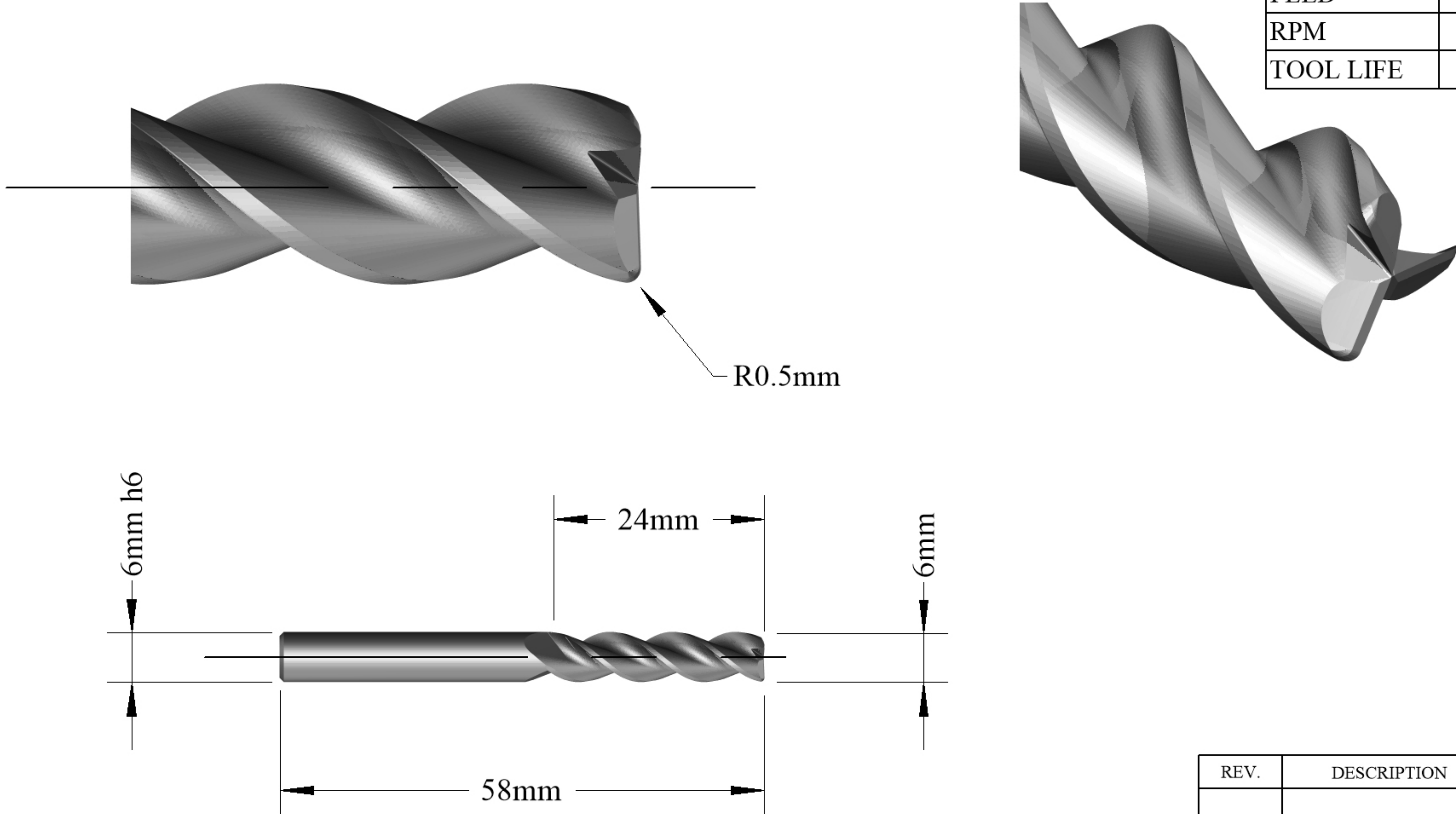
|                    |  |
|--------------------|--|
| QuickVend Location |  |
| Quickgrind Stock   |  |
| QuickVend Stock    |  |

|                      |                                 |               |
|----------------------|---------------------------------|---------------|
| Customer: Quickgrind | Customer Approval: Brian Pearce | Date: 30/9/22 |
|----------------------|---------------------------------|---------------|

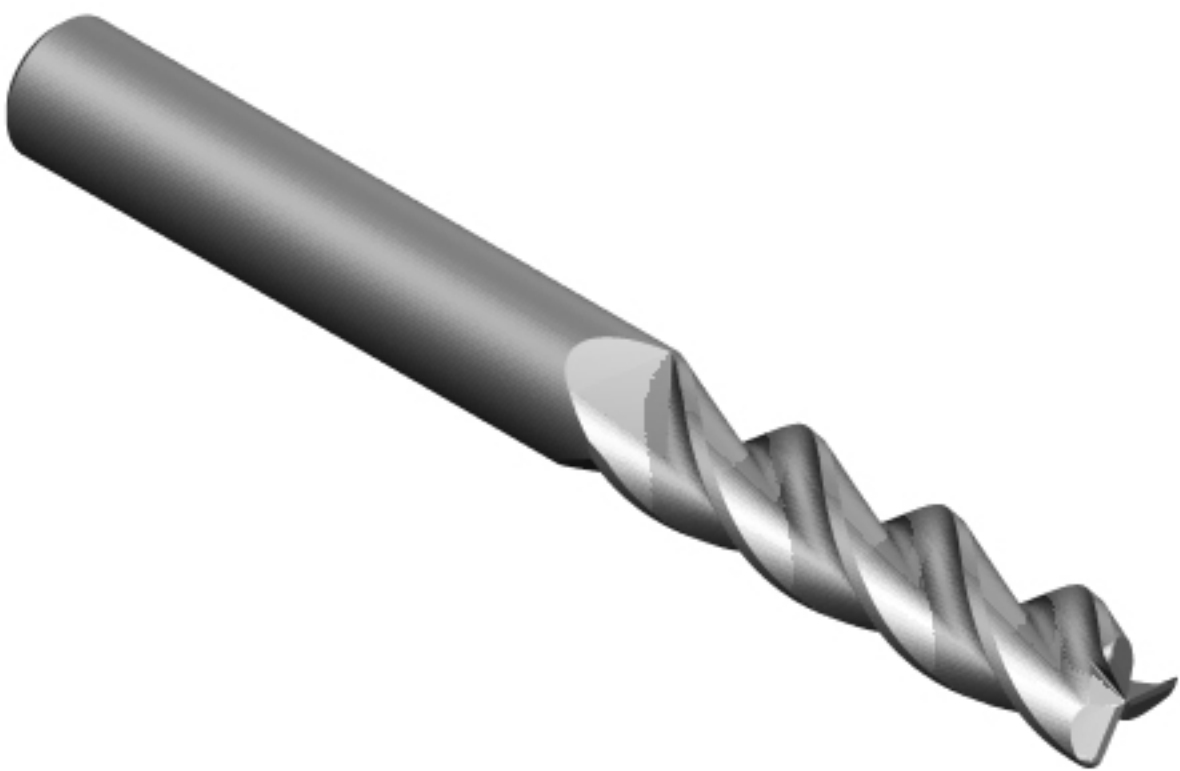
CUSTOMER APPROVAL: Please check all drawing details, signing this document will signify customer acceptance and will be final. Signatory confirms that they are authorised to sign such documents on behalf of the company.



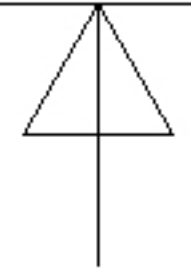
|           |  |
|-----------|--|
| STEP      |  |
| FEED      |  |
| RPM       |  |
| TOOL LIFE |  |



| REV. | DESCRIPTION | DATE |
|------|-------------|------|
|      |             |      |
|      |             |      |
|      |             |      |



|                                                                                                                            |                       |                                                                                                                                                                                  |  |                        |  |
|----------------------------------------------------------------------------------------------------------------------------|-----------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|------------------------|--|
| Unit 5701 Shannon Place, Shannon Way<br>Tewkesbury, Gloucestershire, GL20 8SL<br>T +44 (0)1684 294090 F +44 (0)1684 293168 |                       | TITLE<br>Customer Drawing 3 Flute Carbide QAlu CR<br>6mm x 24mm R0.5mm TX+ Rainbow Coating                                                                                       |  | THIRD ANGLE PROJECTION |  |
| Date: 28/9/22                                                                                                              |                       | PROPRIETARY DOCUMENT<br>This document is not to be copied or reproduced in whole or in part or communicated to third parties without the prior written consent of Quickgrind Ltd |  | BLANK<br>CMD6L58       |  |
| SIZE<br>A4                                                                                                                 | SPECIAL I.D<br>124060 | QUICKGRIND PART NUMBER<br>CE3A6x24R0.5DB1B2M                                                                                                                                     |  | REV<br>1               |  |
| Checked: KL                                                                                                                |                       | SCALE: 1 : 1                                                                                                                                                                     |  | MATERIAL: Carbide      |  |
|                                                                                                                            |                       |                                                                                                                                                                                  |  | COATING: TX+R          |  |



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