

IF IN DOUBT PLEASE ASK

D	Diameter (End)	10mm
Ds	Diameter (Shank)	10mm
L	Length Of Cutting Edge	22mm
Ls	Length to Shank	
Dn	Shank Neck Diameter	
Lo	Overall Length (Blank)	73mm
T	Taper Angle (OD)	
R	Corner Chamfer	0.15mm x 45°
N	Number Of Flutes	5
P	Primary Relief (OD)	
Rd	Raised Depth (OD)	
Rw	Raised Land (OD)	
Sw	Secondary Land Width	
F	Flute Depth	
Ra	Flute Rake (Hook)	
Ty	Relief style	
Pe	Primary Relief (End)	
Pl	Primary Land (End)	
Se	Secondary Relief (End)	
Da	Dish Angle (End)	
Ax	Axial Gash Angle	
h	Gash Pad Width	
H	Over Centre Length	
Y	Gash Web Thickness	
Hx	Helix Angle	
Ga	Gash Angle (L/S)	
Ro	Permissable Runout	
Rl	Raised Land Length	

QuickVend Location	
Quickgrind Stock	
QuickVend Stock	

Customer: N/A

Customer Approval: Brian Pearce

Date: 22/9/22

CUSTOMER APPROVAL: Please check all drawing details, signing this document will signify customer acceptance and will be final. Signatory confirms that they are authorised to sign such documents on behalf of the company.

STEP	
FEED	
RPM	
TOOL LIFE	

C0.15mm x 45°

REV.	DESCRIPTION	DATE

Unit 5701 Shannon Place, Shannon Way
Tewkesbury, Gloucestershire, GL20 8SL
T +44 (0)1684 294090 F +44 (0)1684 293168

Date: 22/9/22

Drawn: IV

Checked: KL

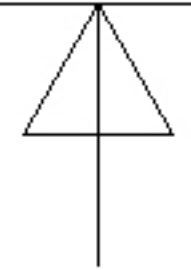
TITLE
Customer Drawing 5 Flute Carbide QVari 5
10mm x 22mm C0.15mm XRed Coating

PROPRIETARY DOCUMENT
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THIRD ANGLE PROJECTION

BLANK
CMD10L73

SIZE A4	SPECIAL I.D 172100	QUICKGRIND PART NUMBER CE5S10x22C0.15FE1A2C	REV 1
SCALE: 1 : 1		MATERIAL: Carbide	COATING: XRed



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