

IF IN DOUBT PLEASE ASK

D	Diameter (End)	12mm
Ds	Diameter (Shank)	12mm
L	Length Of Cutting Edge	28mm
Ls	Length to Shank	
Dn	Shank Neck Diameter	
Lo	Overall Length (Blank)	84mm
T	Taper Angle (OD)	
R	Corner Chamfer	0.15mm x 45°
N	Number Of Flutes	5
P	Primary Relief (OD)	
Rd	Raised Depth (OD)	
Rw	Raised Land (OD)	
Sw	Secondary Land Width	
F	Flute Depth	
Ra	Flute Rake (Hook)	
Ty	Relief style	
Pe	Primary Relief (End)	
Pl	Primary Land (End)	
Se	Secondary Relief (End)	
Da	Dish Angle (End)	
Ax	Axial Gash Angle	
h	Gash Pad Width	
H	Over Centre Length	
Y	Gash Web Thickness	
Hx	Helix Angle	
Ga	Gash Angle (L/S)	
Ro	Permissible Runout	
Rl	Raised Land Length	

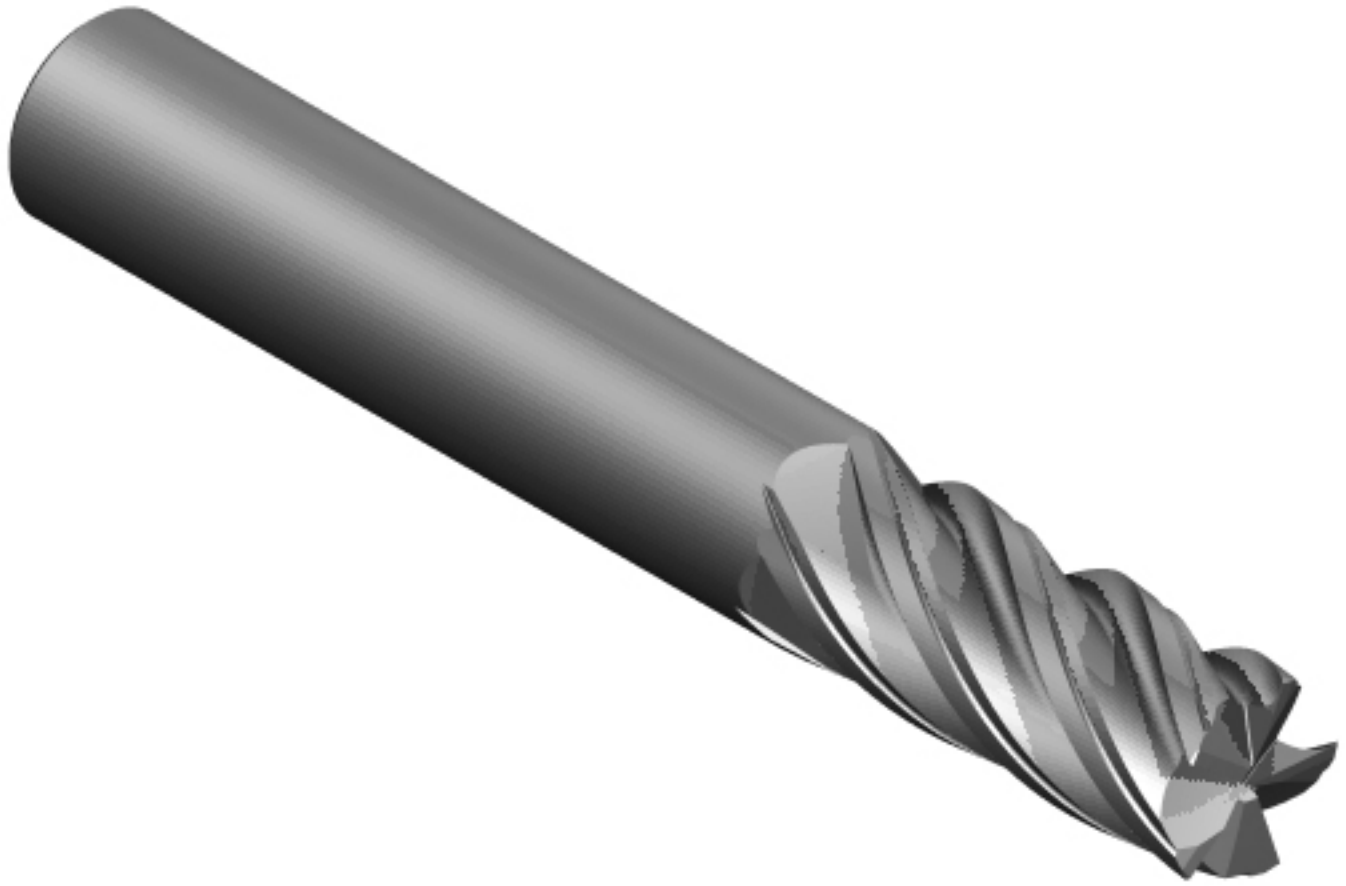
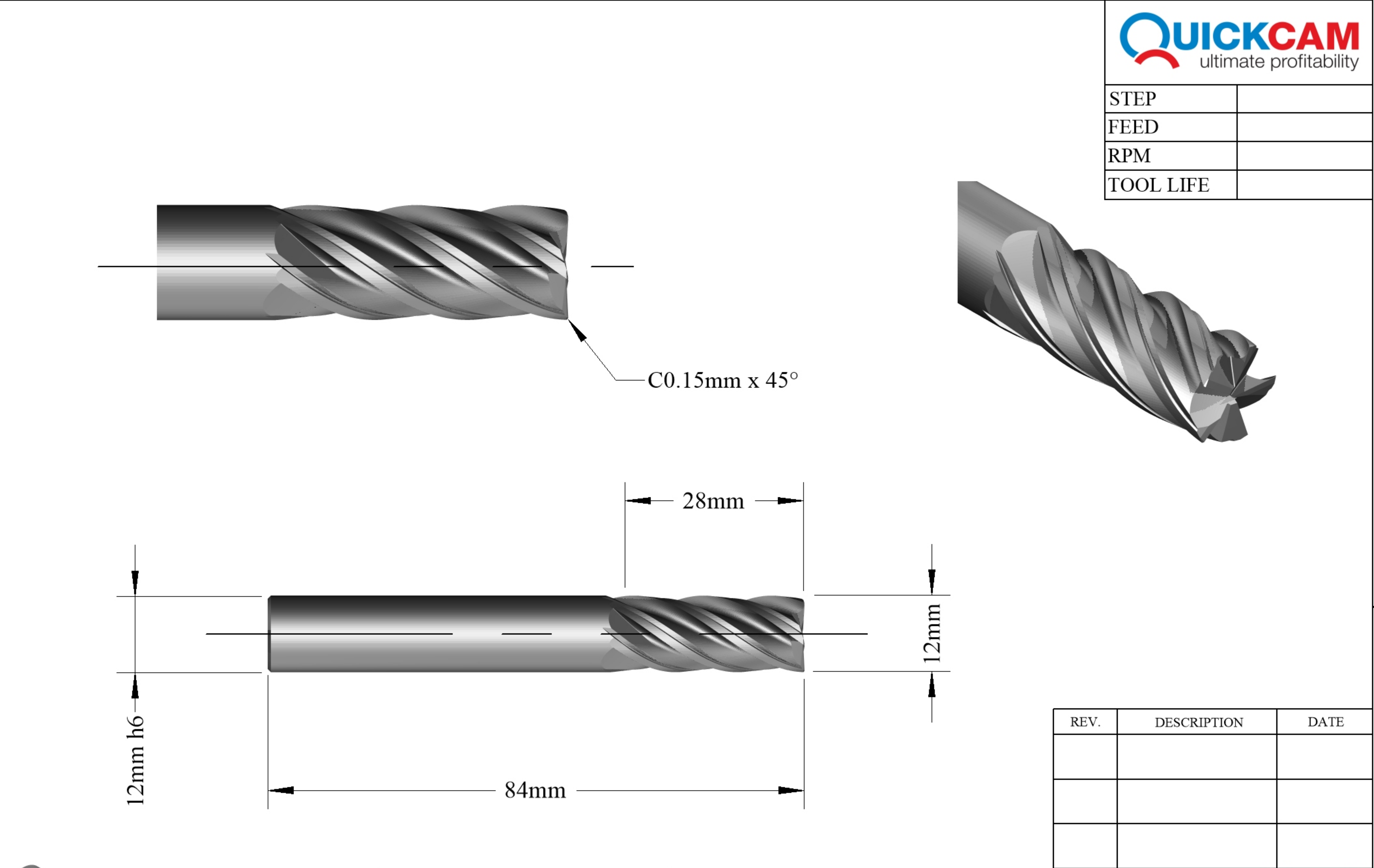
QuickVend Location	
Quickgrind Stock	
QuickVend Stock	

Customer: N/A

Customer Approval: Brian Pearce

Date: 22/9/22

CUSTOMER APPROVAL: Please check all drawing details, signing this document will signify customer acceptance and will be final. Signatory confirms that they are authorised to sign such documents on behalf of the company.



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Date: 22/9/22

Drawn: IV

Checked: KL

TITLE
Customer Drawing 5 Flute Carbide QVari 5
12mm x 28mm C0.15mm XRed Coating

PROPRIETARY DOCUMENT
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SIZE
A4

SPECIAL I.D
172120

QUICKGRIND PART NUMBER
CE5S12x28C0.15GG1A2C

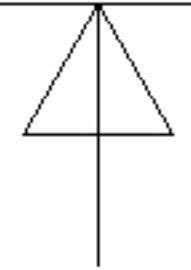
REV
1

SCALE: 1 : 1

MATERIAL: Carbide

COATING: XRed

BLANK
CMD12L84



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