

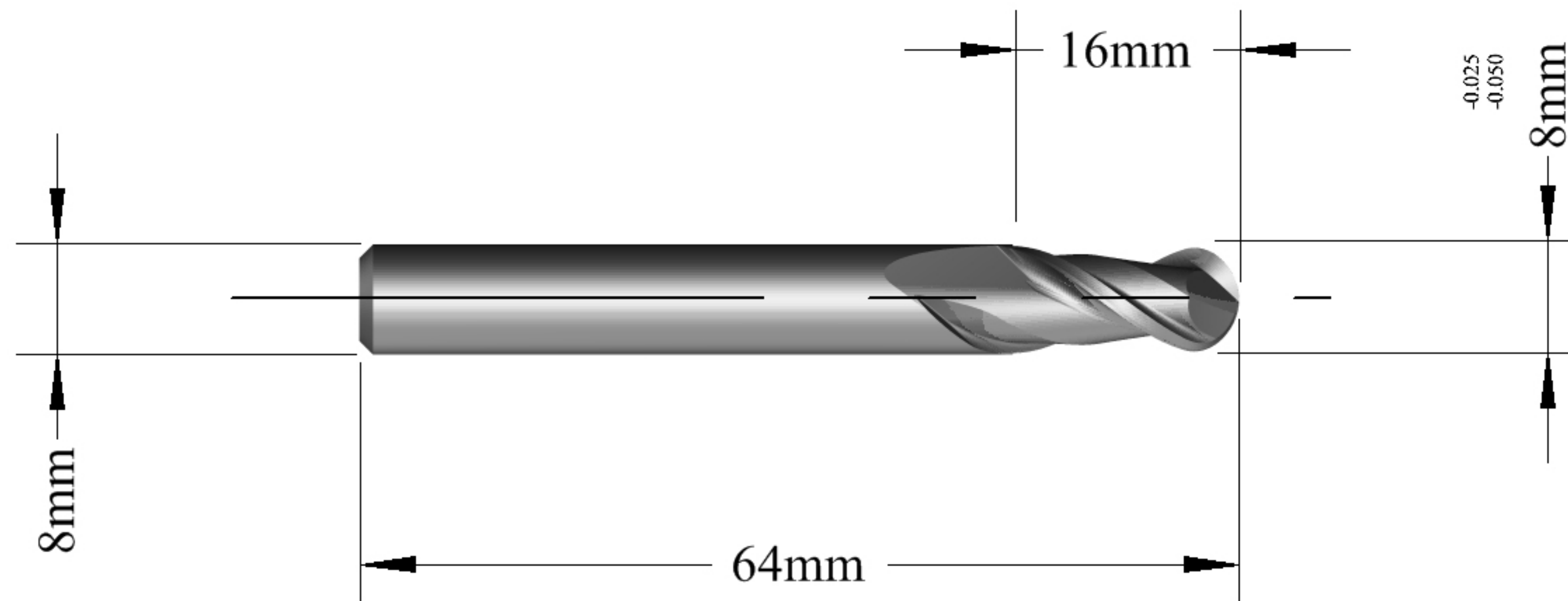
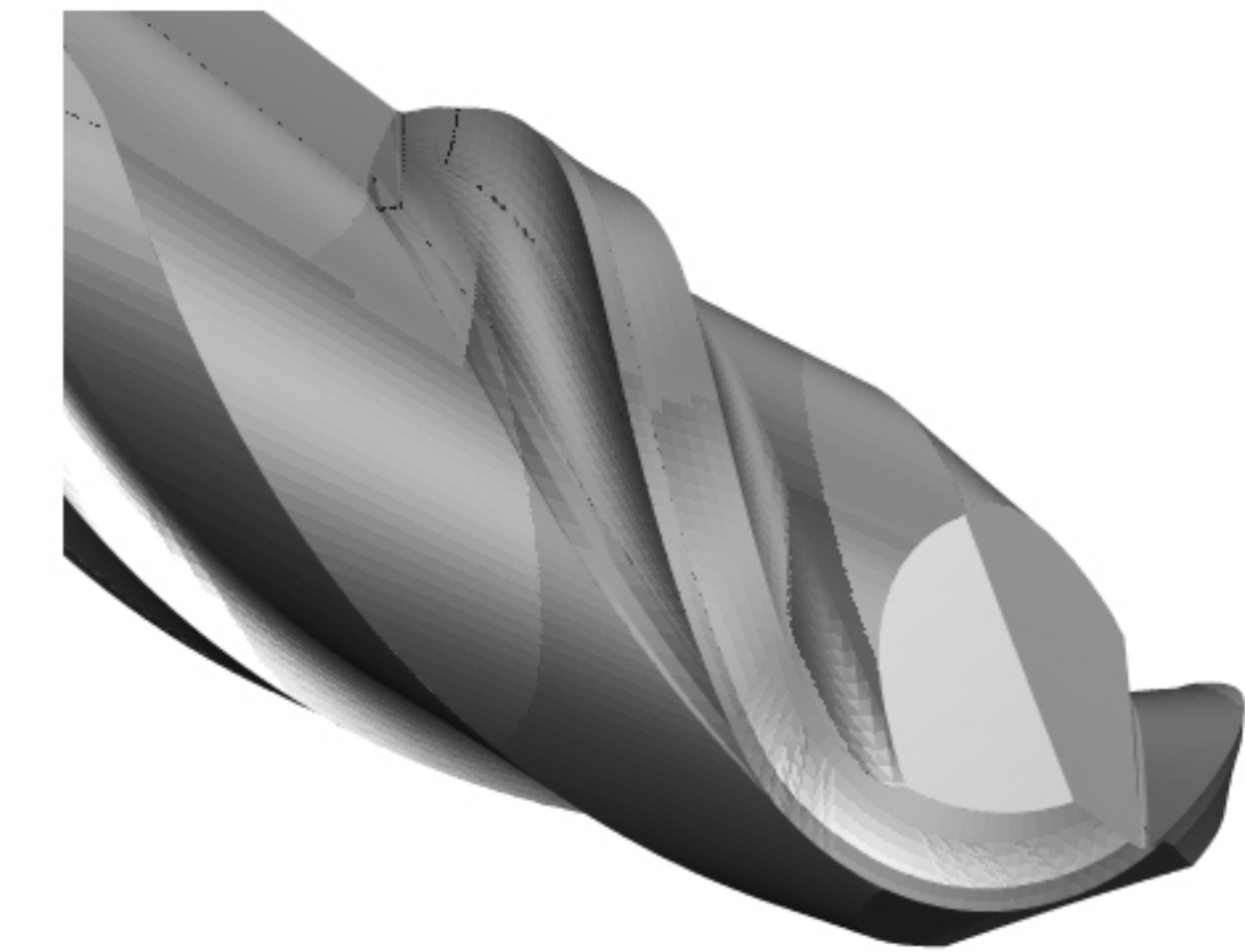
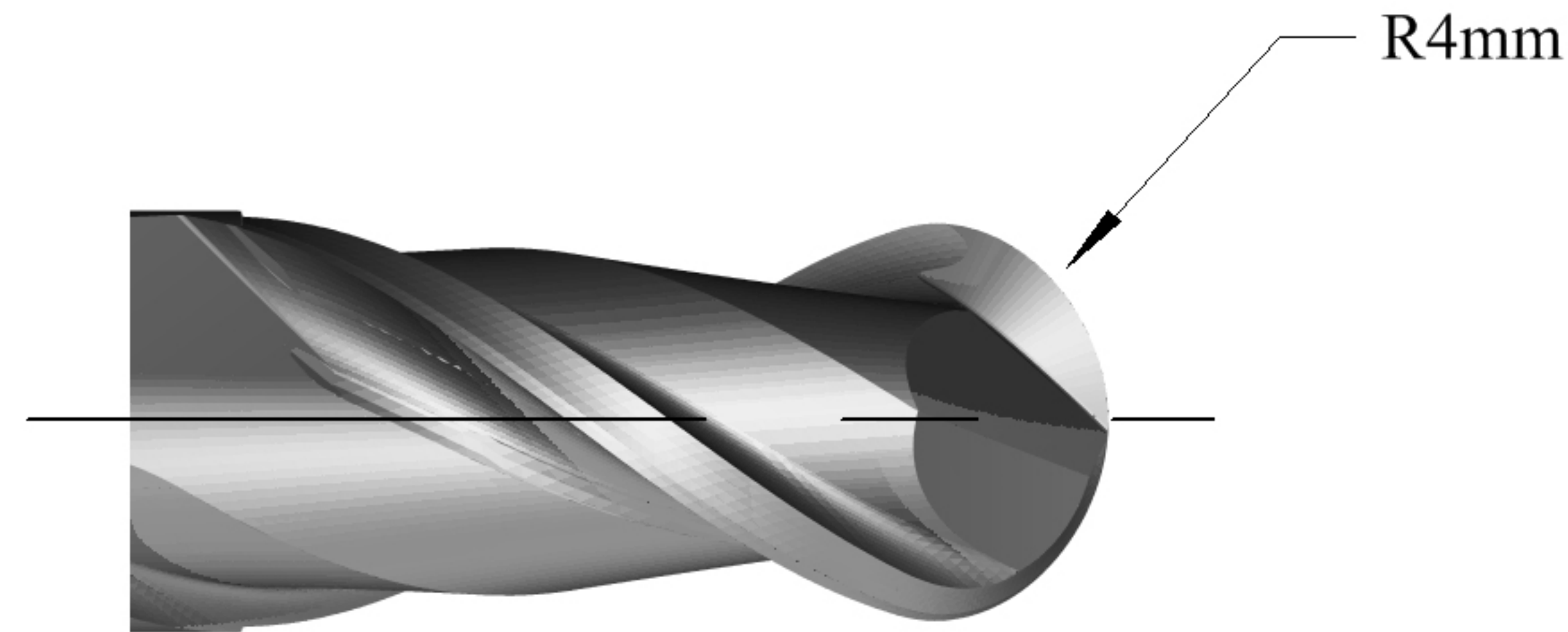
! IF IN DOUBT ASK !



STEP	ap = 0.3~0.5
FEED	1000~1300
RPM	4500~6000
TOOL LIFE	

TOOL GEOMETRY DATA

D	Diameter (End)	8 mm
Ds	Diameter (Shank)	8 mm
L	Length Of Cutting Edge.	16 mm
Ls	Length to Shank.	
Dn	Shank Neck Diameter.	
Lo	Overall Length.(Blank)	64 mm
T	Taper Angle (OD).	
R	Ball Radius	4 mm
N	Number Of Flutes.	2
P	Primary Relief (OD).	
Rd	Raised Depth (OD).	
Rw	Raised Land (OD).	
Sw	Secondary Land Width.	
F	Flute Depth	
Ra	Flute Rake. (Hook)	
Ty	Relief style.	
Pe	Primary Relief (End).	
Pl	Primary Land (End).	
Se	Secondary Relief (End).	
Da	Dish Angle (End).	
Ax	Axial Gash Angle.	
h	Gash Pad Width.	
H	Over Centre Length.	
Y	Gash Web Thickness.	
Hx	Helix Angle	
Ga	Gash Angle (L/S)	
Ro	Permissable Runout.	
Rl	Raised Land Length	



QUICKVEND	
QuickVend Location	
Quickgrind Stock	
QuickVend Stock	

CUSTOMER APPROVAL: Please check all drawing details, signing this document will signify customer acceptance and will be final. Signatory confirms that they are authorised to sign such documents on behalf of the company.

		TITLE Customer Drawing "Gladiator" 8 x 16mm Z2 Ballnose (Short)		 THIRD ANGLE		
		PROPRIETARY DOCUMENT <small>This document is not to be copied or reproduced in whole or in part or communicated to third parties without the written consent of Quickgrind Ltd</small>			BLANK CMD8L64	
Unit 5701 Shannon Place. Shannon Way. Tewkesbury Gloucestershire GL20 8SL Tel +44 (0)1684 294090 Fax +44 (0)1684 293168		DATE: 12/5/16	SIZE A4	SPECIAL ID 195916	QUICKGRIND PART NO CB2S8x16F4EC1A2C2	REV 1
CUSTOMER :		SCALE 1 : 1	MATERIAL : Carbide		COATING XRED	

