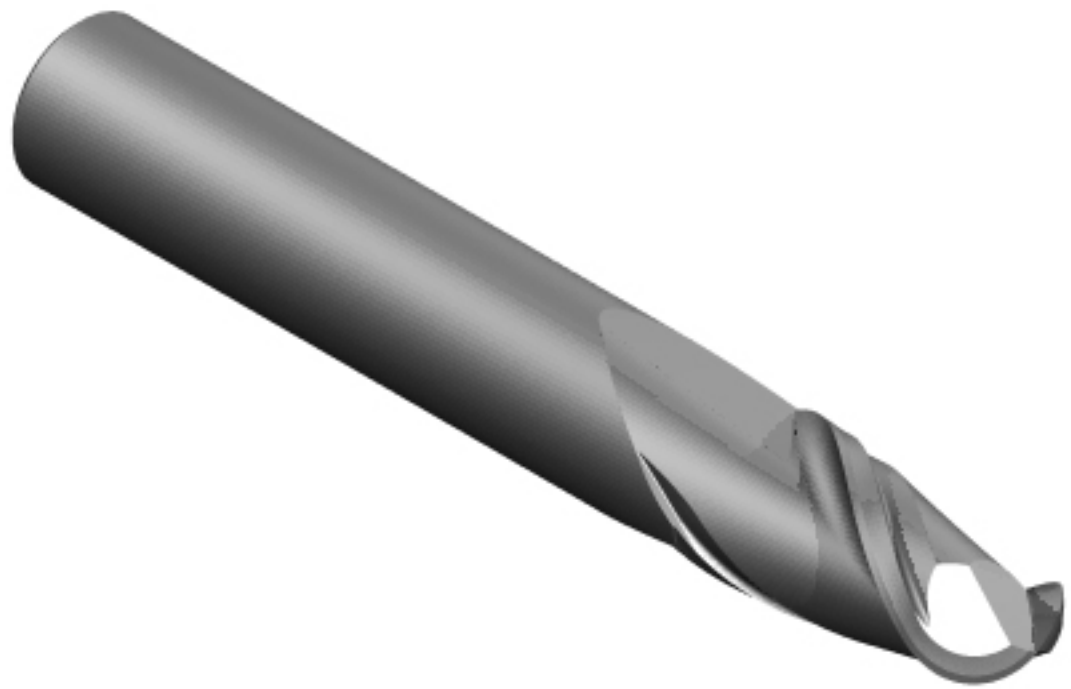
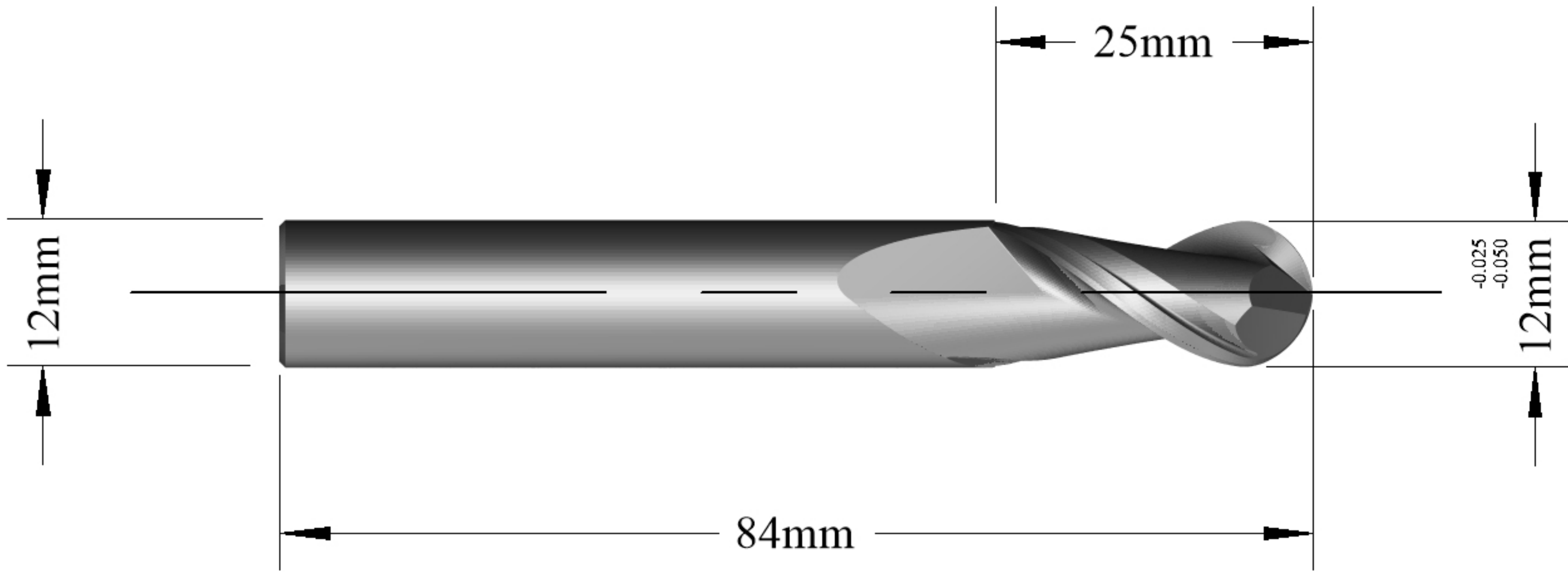
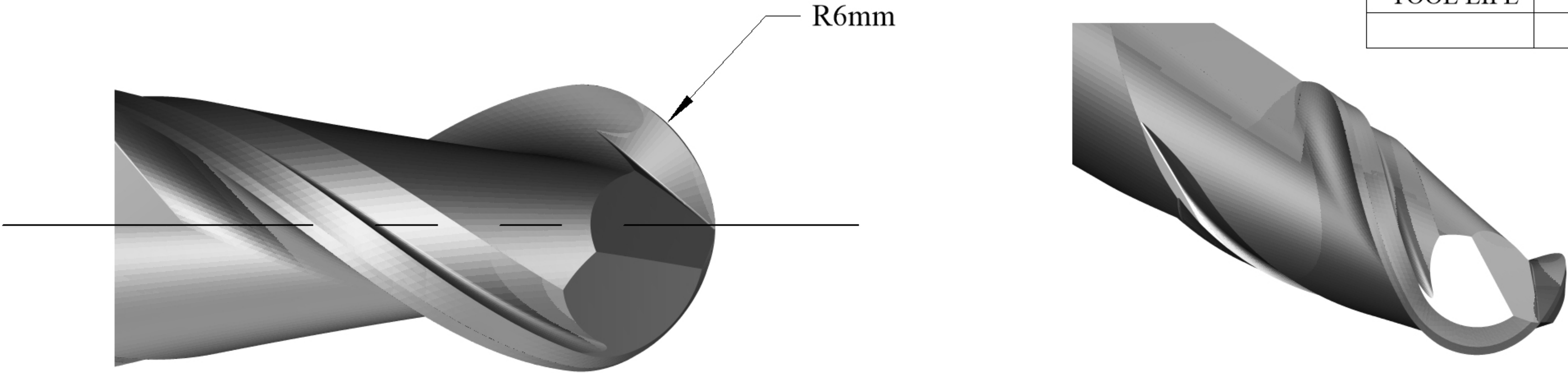


! IF IN DOUBT ASK !

TOOL GEOMETRY DATA		
D	Diameter (End)	12 mm
Ds	Diameter (Shank)	12 mm
L	Length Of Cutting Edge.	25 mm
Ls	Length to Shank.	
Dn	Shank Neck Diameter.	
Lo	Overall Length.(Blank)	84 mm
T	Taper Angle (OD).	
R	Ball Radius	6 mm
N	Number Of Flutes.	2
P	Primary Relief (OD).	
Rd	Raised Depth (OD).	
Rw	Raised Land (OD).	
Sw	Secondary Land Width.	
F	Flute Depth	
Ra	Flute Rake. (Hook)	
Ty	Relief style.	
Pe	Primary Relief (End).	
Pl	Primary Land (End).	
Se	Secondary Relief (End).	
Da	Dish Angle (End).	
Ax	Axial Gash Angle.	
h	Gash Pad Width.	
H	Over Centre Length.	
Y	Gash Web Thickness.	
Hx	Helix Angle	
Ga	Gash Angle (L/S)	
Ro	Permissable Runout.	
Rl	Raised Land Length	

PARAMETERS	
STEP	
FEED	
RPM	
TOOL LIFE	



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DATE: 12/5/16

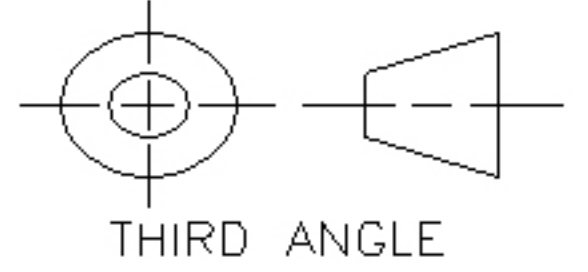
DRAWN : **QUICKLAB**

CUSTOMER :

QUICKGRIND
Engineered with you in mind



TITLE Customer Drawing "Gladiator"
12 x 25mm Z2 Ballnose XRed Coating



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BLANK
CMD12L84

SIZE A4	SPECIAL ID 195918	QUICKGRIND PART NO CB2S12x25F6GG1A2C2	REV 2
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SCALE 1 : 1	MATERIAL : Carbide	COATING XRED
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CUSTOMER APPROVAL: Please check all drawing details, signing this document will signify customer acceptance and will be final.
Signatory confirms that they are authorised to sign such documents on behalf of the company.