



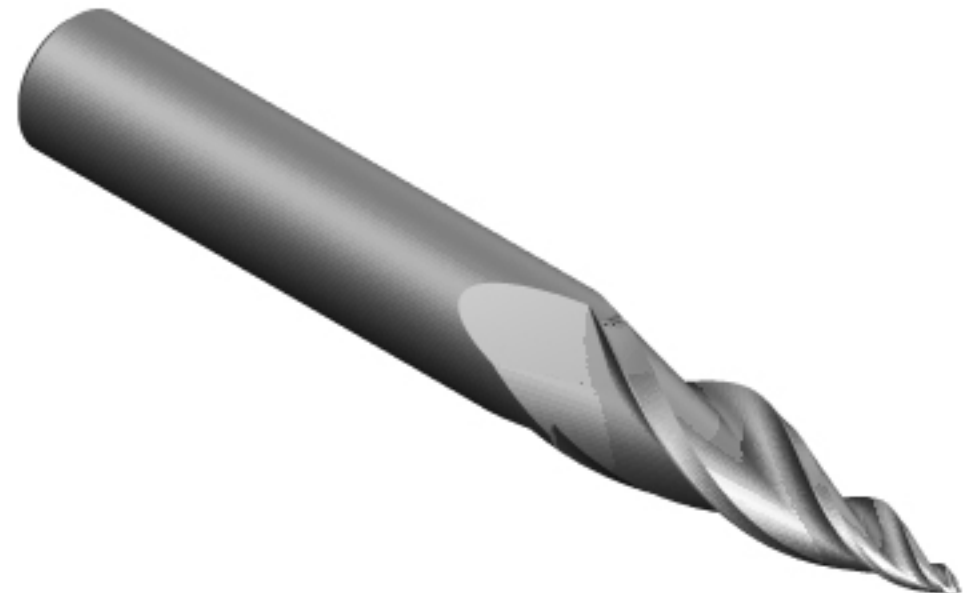
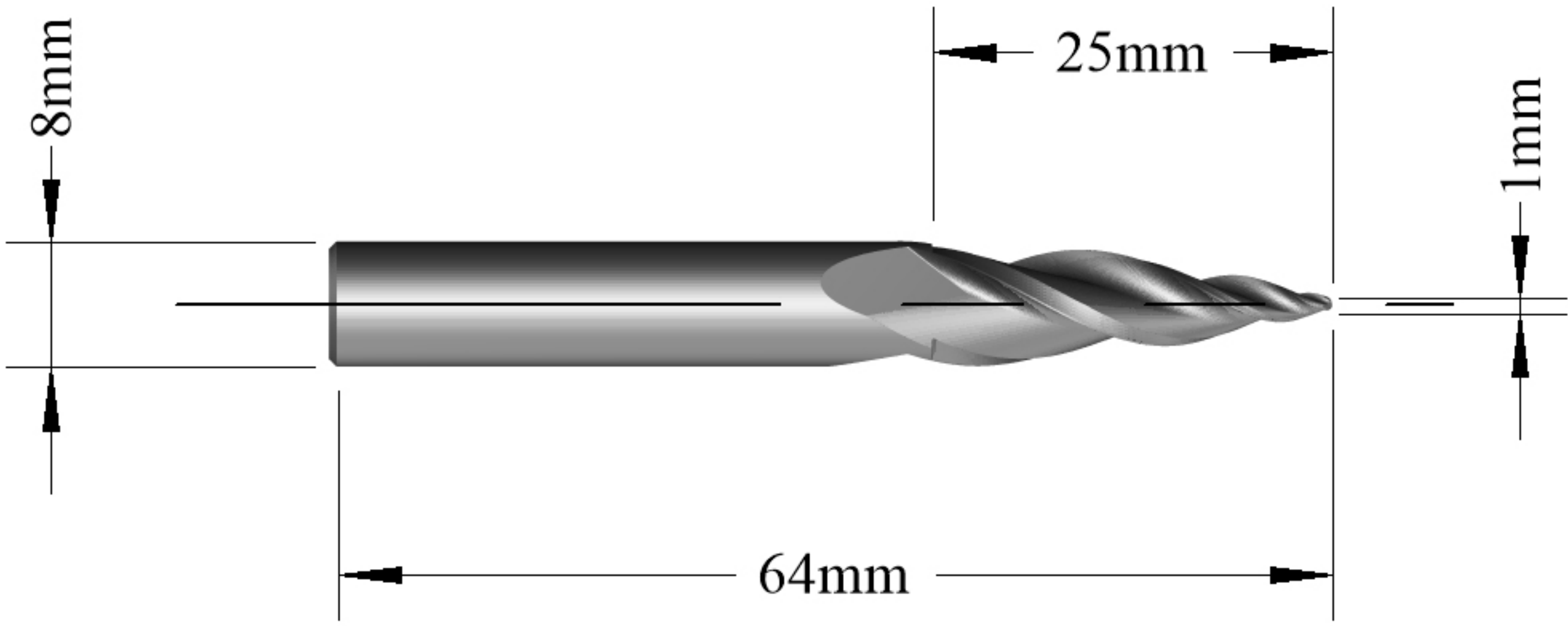
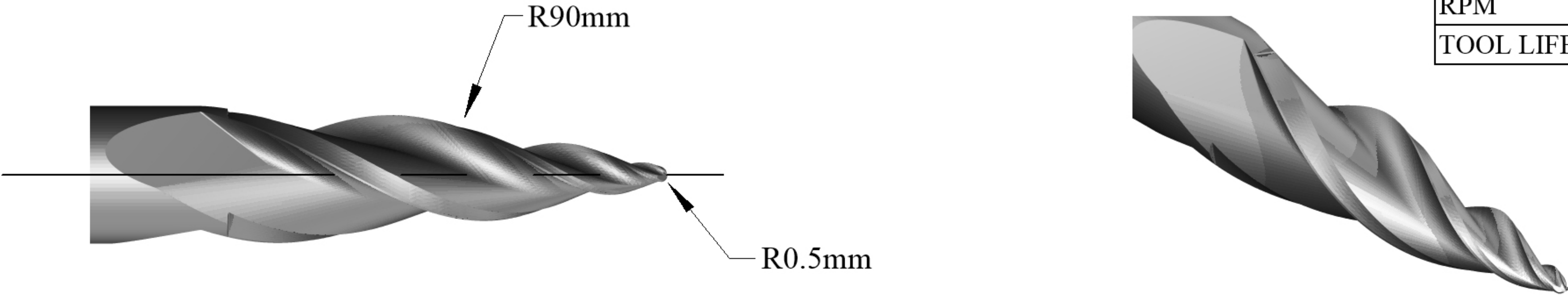
IF IN DOUBT PLEASE ASK

D	Diameter (End)	1mm
Ds	Diameter (Shank)	8mm
L	Length Of Cutting Edge	25mm
Ls	Length to Shank	
Dn	Shank Neck Diameter	
Lo	Overall Length (Blank)	64mm
T	Taper Angle (OD)	
R	Corner Radius	0.5/90mm
N	Number Of Flutes	3
P	Primary Relief (OD)	
Rd	Raised Depth (OD)	
Rw	Raised Land (OD)	
Sw	Secondary Land Width	
F	Flute Depth	
Ra	Flute Rake (Hook)	
Ty	Relief style	
Pe	Primary Relief (End)	
Pl	Primary Land (End)	
Se	Secondary Relief (End)	
Da	Dish Angle (End)	
Ax	Axial Gash Angle	
h	Gash Pad Width	
H	Over Centre Length	
Y	Gash Web Thickness	
Hx	Helix Angle	
Ga	Gash Angle (L/S)	
Ro	Permissable Runout	
Rl	Raised Land Length	

QuickVend Location	
Quickgrind Stock	
QuickVend Stock	

Customer: N/A	Customer Approval: Brian Pearce	Date: 18/1/23
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CUSTOMER APPROVAL: Please check all drawing details, signing this document will signify customer acceptance and will be final. Signatory confirms that they are authorised to sign such documents on behalf of the company.



STEP	
FEED	
RPM	
TOOL LIFE	

REV.	DESCRIPTION	DATE



Unit 5701 Shannon Place, Shannon Way
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Date: 13/1/23

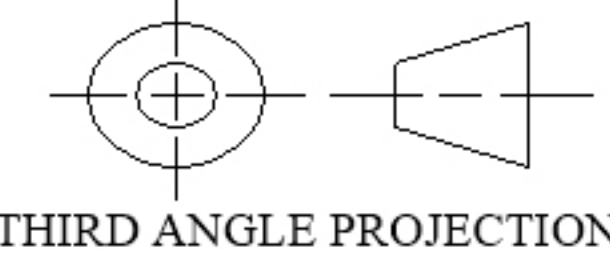
Drawn: RS

Checked: KL



INFINITE
POSSIBILITIES™

TITLE
Customer Drawing 3 Flute Carbide Tangential
Eliminator Barrel Tool 8mm R90mm XRed Coating

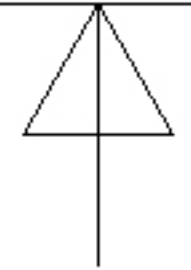


PROPRIETARY DOCUMENT
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BLANK
CMD8L64

SIZE	SPECIAL I.D	QUICKGRIND PART NUMBER	REV
A4	230080	CF3S1x25R0.5-R90EC1A2C1	1

SCALE: 1 : 1	MATERIAL: Carbide	COATING: XRed
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