



IF IN DOUBT PLEASE ASK

D	Diameter (End)	6mm
Ds	Diameter (Shank)	16mm
L	Length Of Cutting Edge	31mm
LS	Length to Shank	
Dn	Shank Neck Diameter	
Lo	Overall Length (Blank)	93mm
T	Taper Angle (OD)	
R	Corner Radius	3/75mm
N	Number Of Flutes	6
P	Primary Relief (OD)	
Rd	Raised Depth (OD)	
Rw	Raised Land (OD)	
Sw	Secondary Land Width	
F	Flute Depth	
Ra	Flute Rake (Hook )	
Ty	Relief style	
Pe	Primary Relief (End)	
Pl	Primary Land (End)	
Se	Secondary Relief (End)	
Da	Dish Angle (End)	
Ax	Axial Gash Angle	
h	Gash Pad Width	
H	Over Centre Length	
Y	Gash Web Thickness	
Hx	Helix Angle	
Ga	Gash Angle (L/S)	
Ro	Permissible Runout	
Rl	Raised Land Length	

QuickVend Location	
Quickgrind Stock	
QuickVend Stock	

Customer: N/A	Customer Approval: Brian Pearce	Date: 18/1/23
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CUSTOMER APPROVAL: Please check all drawing details, signing this document will signify customer acceptance and will be final. Signatory confirms that they are authorised to sign such documents on behalf of the company.

STEP	
FEED	
RPM	
TOOL LIFE	

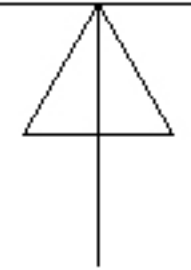
REV.	DESCRIPTION	DATE

TITLE Customer Drawing 6 Flute Carbide Tangential Eliminator Barrel Tool 16mm R75mm XRed Coating		THIRD ANGLE PROJECTION	
PROPRIETARY DOCUMENT This document is not to be copied or reproduced in whole or in part or communicated to third parties without the prior written consent of Quickgrind Ltd		BLANK CMD16L93	
SIZE A4	SPECIAL I.D 260016	QUICKGRIND PART NUMBER CF6S6x31R3-R75JHa1A2C1	REV 1
SCALE: 1 : 1		MATERIAL: Carbide	COATING: XRed

Date: 13/1/23

Drawn: RS

Checked: KL



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