



IF IN DOUBT PLEASE ASK

D	Diameter (End)	8mm
Ds	Diameter (Shank)	8mm
L	Length Of Cutting Edge	25mm
Ls	Length to Shank	50mm
Dn	Shank Neck Diameter	7.5mm
Lo	Overall Length (Blank)	100mm
T	Taper Angle (OD)	
R	Corner Chamfer	0.1mm
N	Number Of Flutes	4
P	Primary Relief (OD)	
Rd	Raised Depth (OD)	
Rw	Raised Land (OD)	
Sw	Secondary Land Width	
F	Flute Depth	
Ra	Flute Rake (Hook)	
Ty	Relief style	
Pe	Primary Relief (End)	
Pl	Primary Land (End)	
Se	Secondary Relief (End)	
Da	Dish Angle (End)	
Ax	Axial Gash Angle	
h	Gash Pad Width	
H	Over Centre Length	
Y	Gash Web Thickness	
Hx	Helix Angle	
Ga	Gash Angle (L/S)	
Ro	Permissible Runout	
Rl	Raised Land Length	

QuickVend Location	
Quickgrind Stock	
QuickVend Stock	

Customer: Quickgrind

Customer Approval: Brian Pearce

Date: 26/9/22

CUSTOMER APPROVAL: Please check all drawing details, signing this document will signify customer acceptance and will be final. Signatory confirms that they are authorised to sign such documents on behalf of the company.

STEP	
FEED	
RPM	
TOOL LIFE	

REV.	DESCRIPTION	DATE

TITLE

Customer Drawing 4 Flute Carbide QVariLR
8mm x 25mm x 50mm Endmill XRed Coating

PROPRIETARY DOCUMENT

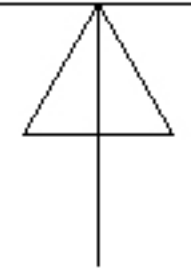
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THIRD ANGLE PROJECTION

BLANK
CMD8L100

SIZE	SPECIAL I.D	QUICKGRIND PART NUMBER	REV
A4	272080	CE4S8x25-50C0.1EI1A2C	1

SCALE: 1 : 1	MATERIAL: Carbide	COATING: XRed
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