



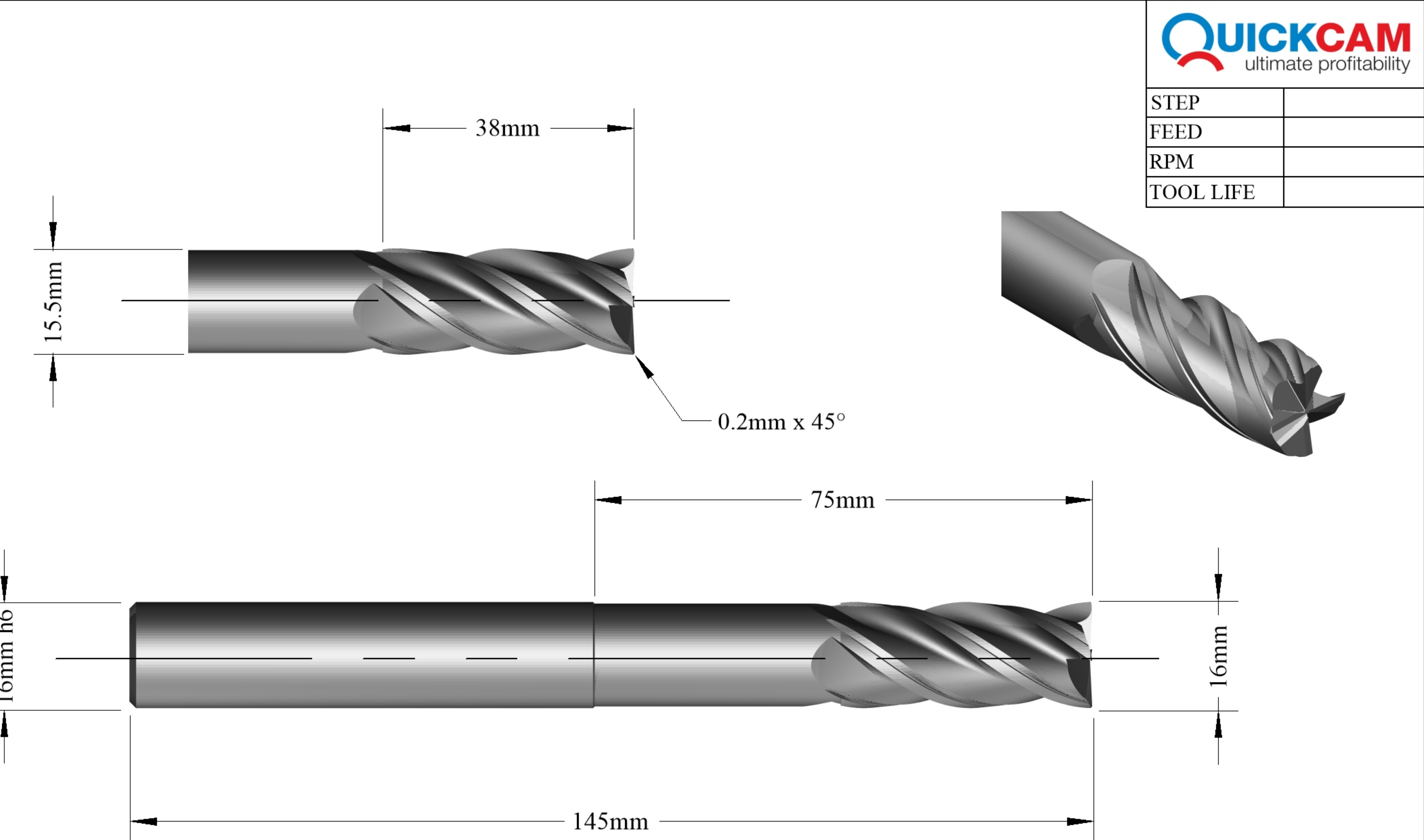
IF IN DOUBT PLEASE ASK

D	Diameter (End)	16mm
Ds	Diameter (Shank)	16mm
L	Length Of Cutting Edge	38mm
Ls	Length to Shank	75mm
Dn	Shank Neck Diameter	15.5mm
Lo	Overall Length (Blank)	145mm
T	Taper Angle (OD)	
R	Corner Chamfer	0.2mm
N	Number Of Flutes	4
P	Primary Relief (OD)	
Rd	Raised Depth (OD)	
Rw	Raised Land (OD)	
Sw	Secondary Land Width	
F	Flute Depth	
Ra	Flute Rake (Hook)	
Ty	Relief style	
Pe	Primary Relief (End)	
Pl	Primary Land (End)	
Se	Secondary Relief (End)	
Da	Dish Angle (End)	
Ax	Axial Gash Angle	
h	Gash Pad Width	
H	Over Centre Length	
Y	Gash Web Thickness	
Hx	Helix Angle	
Ga	Gash Angle (L/S)	
Ro	Permissible Runout	
Rl	Raised Land Length	

QuickVend Location	
Quickgrind Stock	
QuickVend Stock	

Customer: Quickgrind	Customer Approval: Brian Pearce	Date: 26/9/22
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CUSTOMER APPROVAL: Please check all drawing details, signing this document will signify customer acceptance and will be final. Signatory confirms that they are authorised to sign such documents on behalf of the company.



STEP	
FEED	
RPM	
TOOL LIFE	

REV.	DESCRIPTION	DATE



Unit 5701 Shannon Place, Shannon Way
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Date: 26/9/22
Drawn: IV

Checked: KL



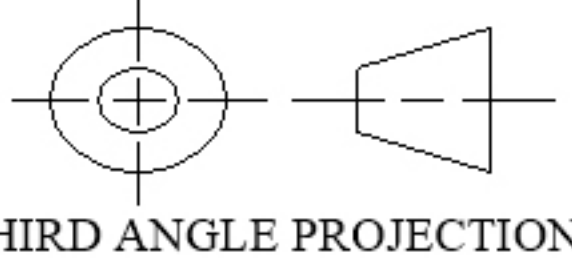
INFINITE
POSSIBILITIES™

TITLE
Customer Drawing 4 Flute Carbide QVariLR
16mm x 38mm x 75mm Endmill XRed Coating

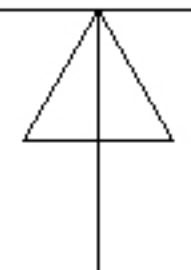
PROPRIETARY DOCUMENT
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SIZE A4	SPECIAL I.D 272160	QUICKGRIND PART NUMBER CE4S16x38-75C0.2JM1A2C	REV 1
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SCALE: 1 : 1 MATERIAL: Carbide COATING: XRed



BLANK
CMD16L145



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