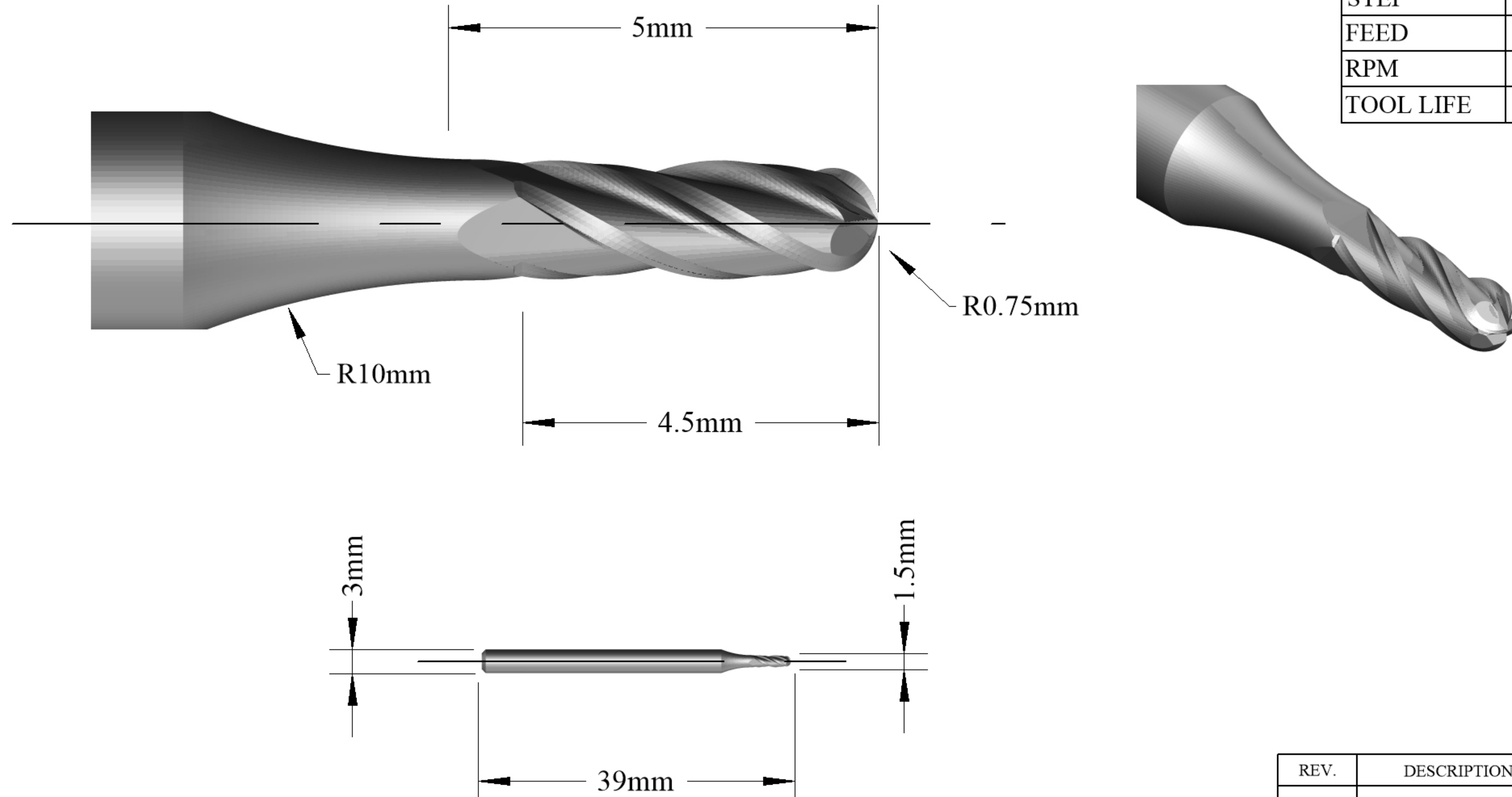




IF IN DOUBT PLEASE ASK

D	Diameter (End)	1.5mm
Ds	Diameter (Shank)	3mm
L	Length Of Cutting Edge	4.5mm
Ls	Length to Shank	
Dn	Shank Neck Diameter	
Lo	Overall Length (Blank)	39mm
T	Taper Angle (OD)	
R	Corner Radius	0.75mm
N	Number Of Flutes	4
P	Primary Relief (OD)	
Rd	Raised Depth (OD)	
Rw	Raised Land (OD)	
Sw	Secondary Land Width	
F	Flute Depth	
Ra	Flute Rake (Hook)	
Ty	Relief style	
Pe	Primary Relief (End)	
Pl	Primary Land (End)	
Se	Secondary Relief (End)	
Da	Dish Angle (End)	
Ax	Axial Gash Angle	
h	Gash Pad Width	
H	Over Centre Length	
Y	Gash Web Thickness	
Hx	Helix Angle	
Ga	Gash Angle (L/S)	
Ro	Permissible Runout	
Rl	Raised Land Length	

STEP	
FEED	
RPM	
TOOL LIFE	



REV.	DESCRIPTION	DATE



QuickVend Location	
Quickgrind Stock	
QuickVend Stock	

Customer: Quickgrind Customer Approval: Brian Pearce Date: 2/11/22



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Date: 27/10/22
Drawn: IV

Checked: KL



TITLE Customer Drawing 4 Flute Carbide
1.5mm x 4.5mm R0.75mm QBall MX Coating

PROPRIETARY DOCUMENT
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SIZE	SPECIAL I.D	QUICKGRIND PART NUMBER	REV
A4	336015	CB4D1.5x4.5-5F0.75AZ1A2B	1

SCALE: 1 : 1 MATERIAL: Carbide COATING: MX

CUSTOMER APPROVAL: Please check all drawing details, signing this document will signify customer acceptance and will be final. Signatory confirms that they are authorised to sign such documents on behalf of the company.

IF IN DOUBT PLEASE ASK