

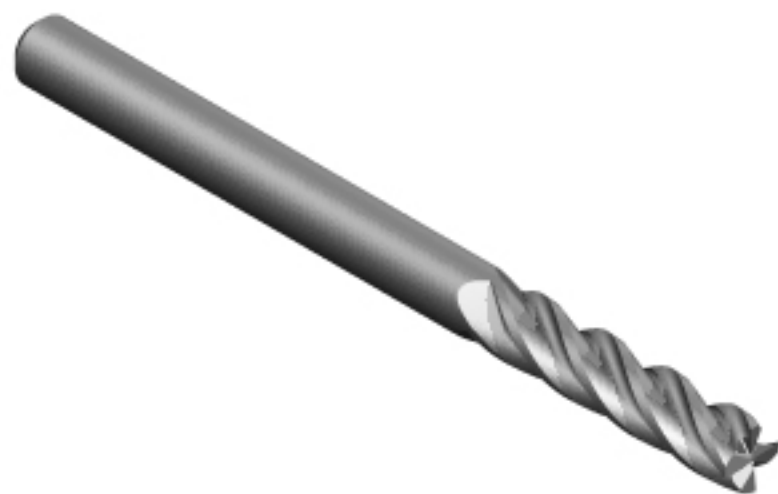
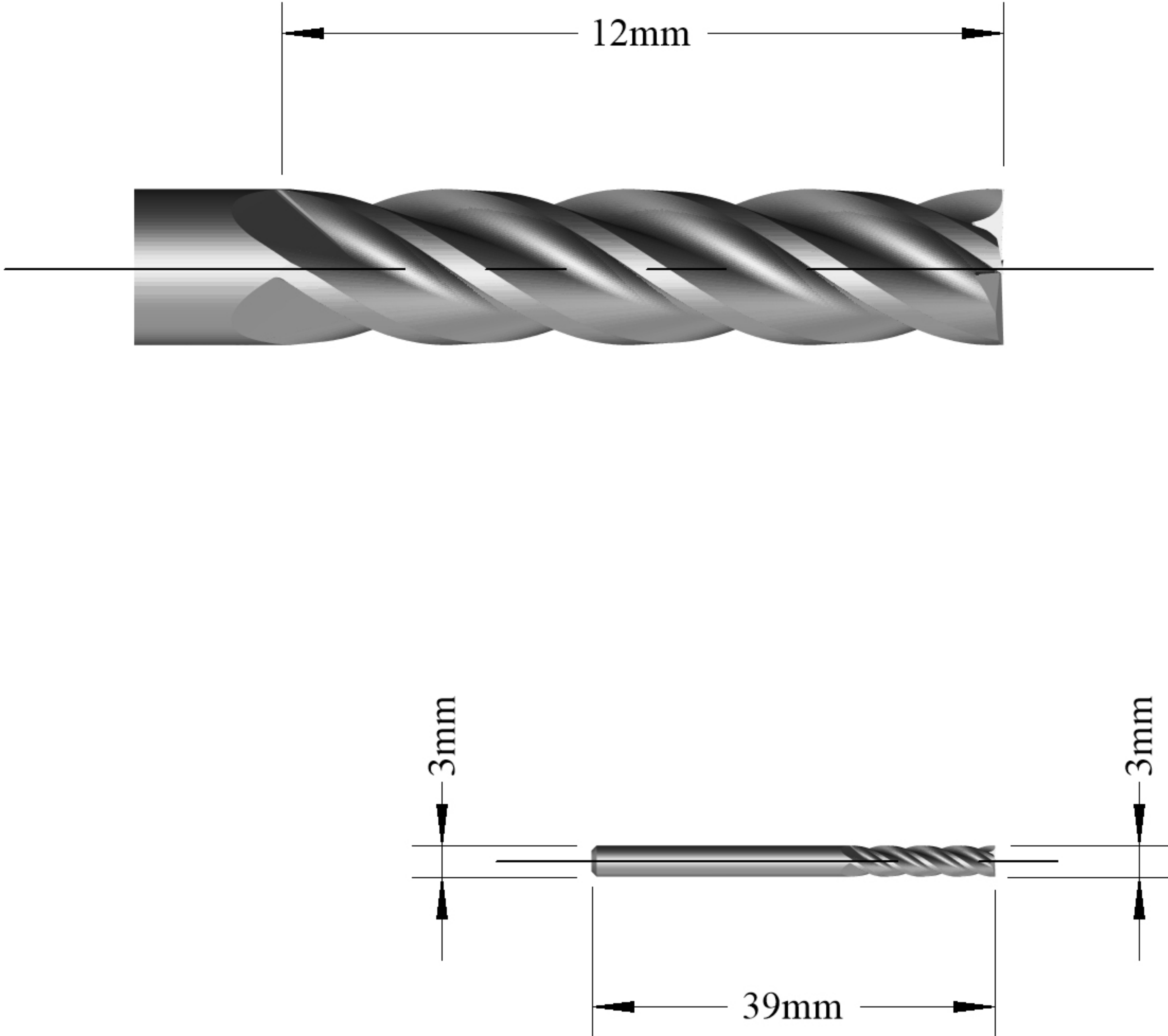
IF IN DOUBT PLEASE ASK

D	Diameter (End)	3mm
Ds	Diameter (Shank)	3mm
L	Length Of Cutting Edge	12mm
Ls	Length to Shank	
Dn	Shank Neck Diameter	
Lo	Overall Length (Blank)	39mm
T	Taper Angle (OD)	
R	Corner Radius	
N	Number Of Flutes	4
P	Primary Relief (OD)	
Rd	Raised Depth (OD)	
Rw	Raised Land (OD)	
Sw	Secondary Land Width	
F	Flute Depth	
Ra	Flute Rake (Hook)	
Ty	Relief style	
Pe	Primary Relief (End)	
Pl	Primary Land (End)	
Se	Secondary Relief (End)	
Da	Dish Angle (End)	
Ax	Axial Gash Angle	
h	Gash Pad Width	
H	Over Centre Length	
Y	Gash Web Thickness	
Hx	Helix Angle	
Ga	Gash Angle (L/S)	
Ro	Permissable Runout	
Rl	Raised Land Length	

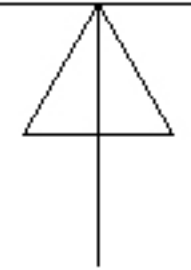
QuickVend Location	
Quickgrind Stock	
QuickVend Stock	

Customer: N/A	Customer Approval: Brian Pearce	Date: 25/8/22
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CUSTOMER APPROVAL: Please check all drawing details, signing this document will signify customer acceptance and will be final. Signatory confirms that they are authorised to sign such documents on behalf of the company.



TITLE		Customer Drawing 4 Flute Carbide 3mm x 12mm QPlus2 MX Coating		THIRD ANGLE PROJECTION	
Unit 5701 Shannon Place, Shannon Way Tewkesbury, Gloucestershire, GL20 8SL T +44 (0)1684 294090 F +44 (0)1684 293168		PROPRIETARY DOCUMENT This document is not to be copied or reproduced in whole or in part or communicated to third parties without the prior written consent of Quickgrind Ltd		BLANK CMD3L39	
Date: 22/8/22	SIZE	SPECIAL I.D	QUICKGRIND PART NUMBER	REV	
Drawn: RS	A4	497030	CE4D3x12AZ1A2B	1	
Checked: KL	SCALE: 1 : 1	MATERIAL: Carbide	COATING: MX		



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