

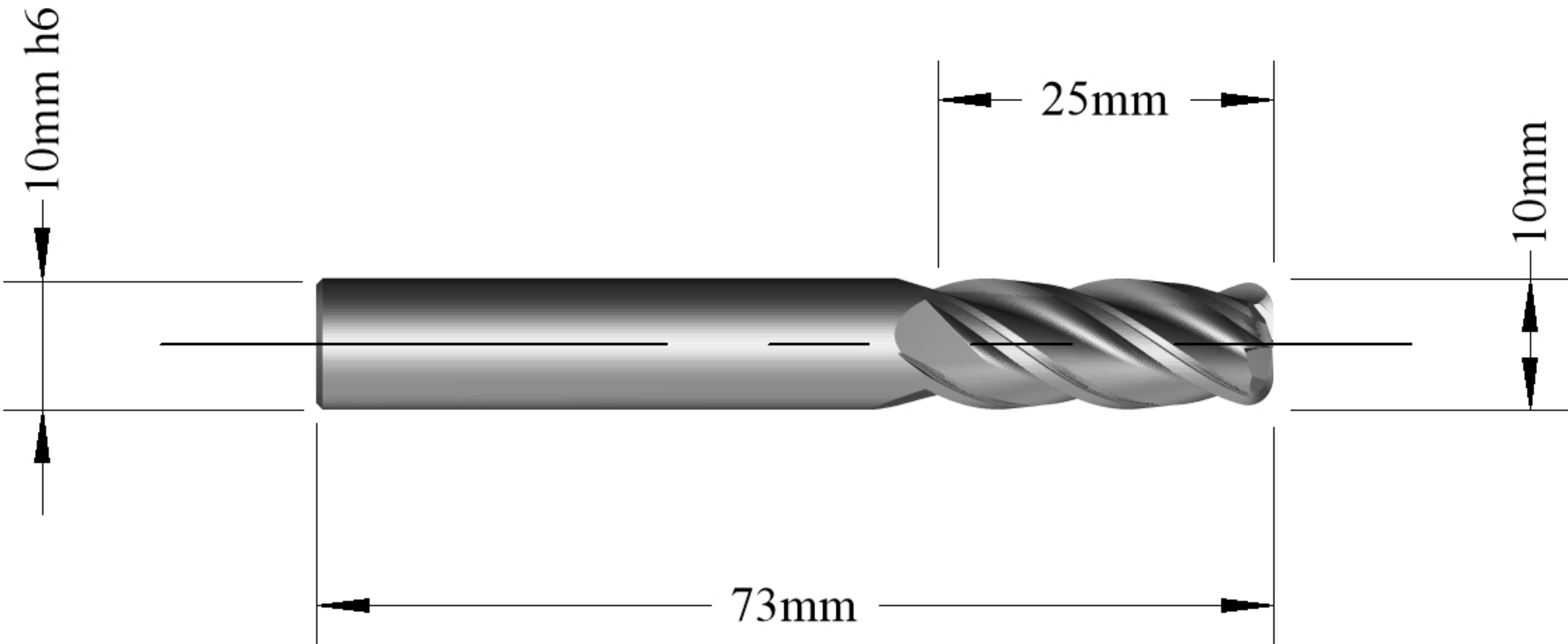
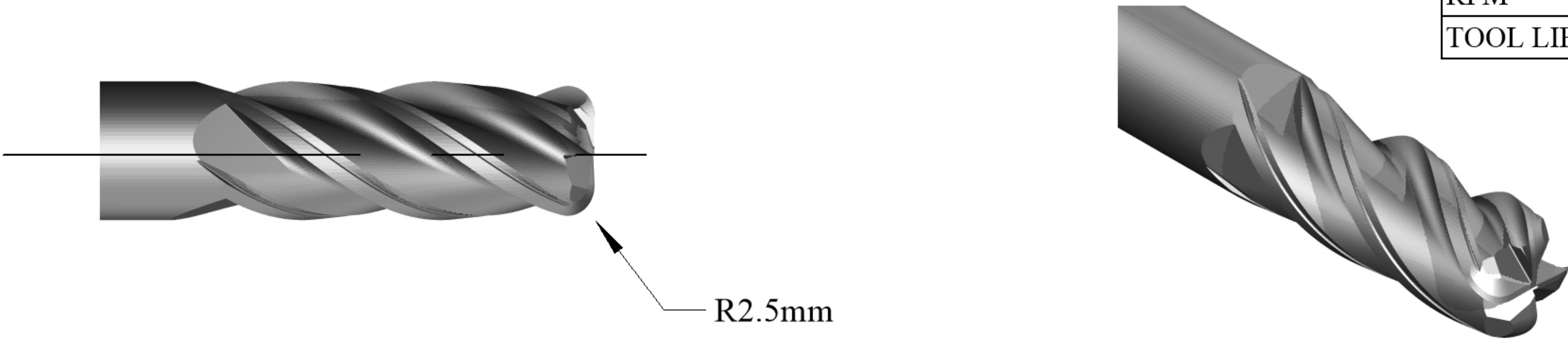


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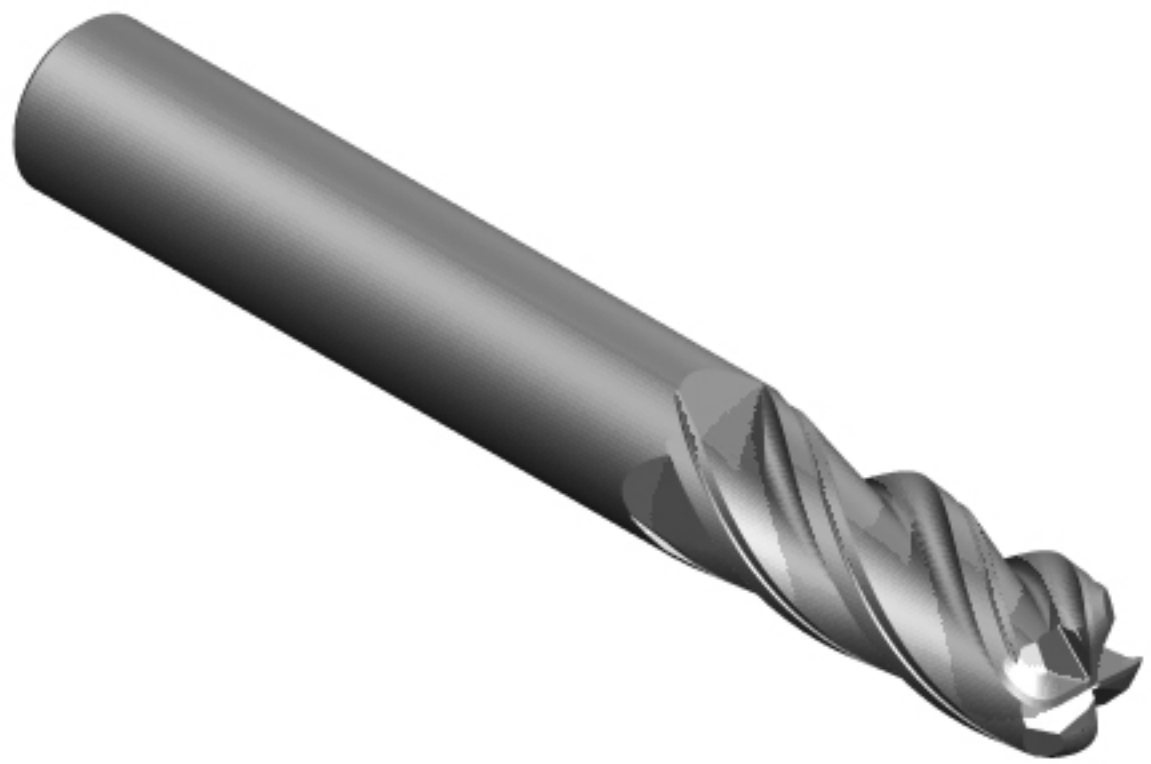
D	Diameter (End)	10mm
Ds	Diameter (Shank)	10mm
L	Length Of Cutting Edge	25mm
Ls	Length to Shank	
Dn	Shank Neck Diameter	
Lo	Overall Length (Blank)	73mm
T	Taper Angle (OD)	
R	Corner Radius	2.5mm
N	Number Of Flutes	4
P	Primary Relief (OD)	
Rd	Raised Depth (OD)	
Rw	Raised Land (OD)	
Sw	Secondary Land Width	
F	Flute Depth	
Ra	Flute Rake (Hook)	
Ty	Relief style	
Pe	Primary Relief (End)	
Pl	Primary Land (End)	
Se	Secondary Relief (End)	
Da	Dish Angle (End)	
Ax	Axial Gash Angle	
h	Gash Pad Width	
H	Over Centre Length	
Y	Gash Web Thickness	
Hx	Helix Angle	
Ga	Gash Angle (L/S)	
Ro	Permissable Runout	
Rl	Raised Land Length	
QuickVend Location		
Quickgrind Stock		
QuickVend Stock		
Customer: Quickgrind		Customer Approval: Brian Pearce Date: 18/10/22
CUSTOMER APPROVAL: Please check all drawing details, signing this document will signify customer acceptance and will be final. Signatory confirms that they are authorised to sign such documents on behalf of the company.		



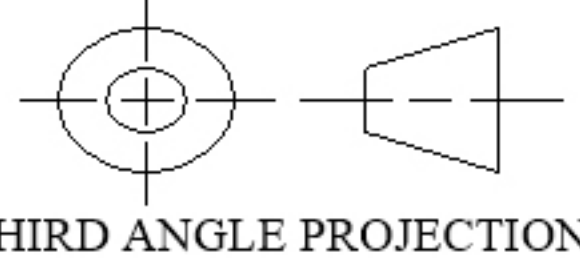
STEP	
FEED	
RPM	
TOOL LIFE	



REV.	DESCRIPTION	DATE



TITLE
Customer Drawing 4 Flute Carbide QVari CR
10mm x 25mm R2.5mm XRed Coating



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CMD10L73

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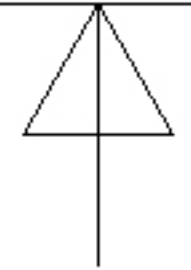
Date: 12/10/22

Drawn: IV

Checked: KL

SIZE	SPECIAL I.D	QUICKGRIND PART NUMBER	REV
A4	670106	CE4S10x25R2.5FE1A2C	1

SCALE: 1 : 1 MATERIAL: Carbide COATING: XRed



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