

IF IN DOUBT PLEASE ASK

D	Diameter (End)	12mm
Ds	Diameter (Shank)	12mm
L	Length Of Cutting Edge	28mm
Ls	Length to Shank	
Dn	Shank Neck Diameter	
Lo	Overall Length (Blank)	84mm
T	Taper Angle (OD)	
R	Corner Radius	0.8mm
N	Number Of Flutes	4
P	Primary Relief (OD)	
Rd	Raised Depth (OD)	
Rw	Raised Land (OD)	
Sw	Secondary Land Width	
F	Flute Depth	
Ra	Flute Rake (Hook)	
Ty	Relief style	
Pe	Primary Relief (End)	
Pl	Primary Land (End)	
Se	Secondary Relief (End)	
Da	Dish Angle (End)	
Ax	Axial Gash Angle	
h	Gash Pad Width	
H	Over Centre Length	
Y	Gash Web Thickness	
Hx	Helix Angle	
Ga	Gash Angle (L/S)	
Ro	Permissable Runout	
Rl	Raised Land Length	

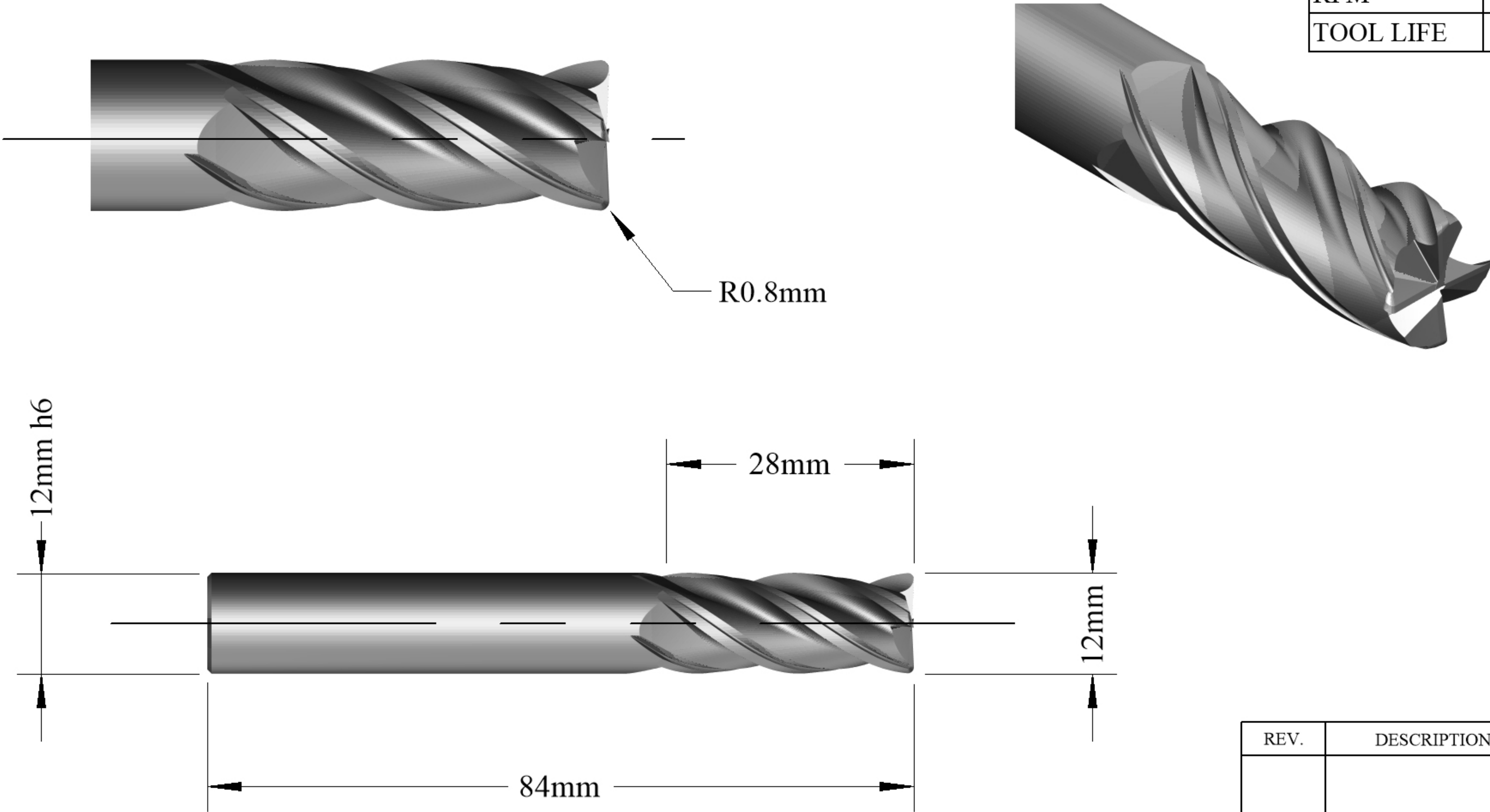
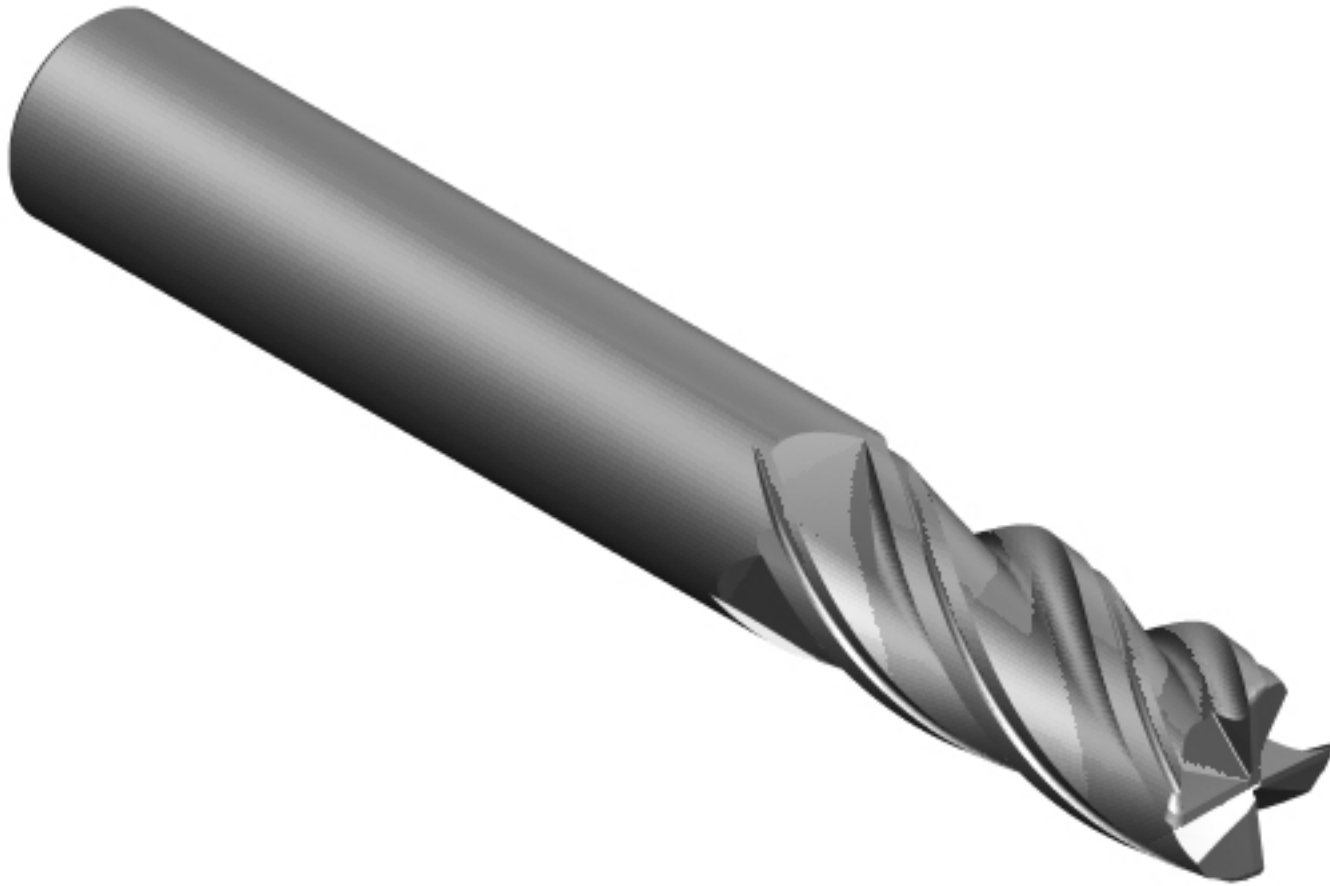
QuickVend Location	
Quickgrind Stock	
QuickVend Stock	

Customer: Quickgrind

Customer Approval: Brian Pearce

Date: 18/10/22

CUSTOMER APPROVAL: Please check all drawing details, signing this document will signify customer acceptance and will be final. Signatory confirms that they are authorised to sign such documents on behalf of the company.



STEP	
FEED	
RPM	
TOOL LIFE	

REV.	DESCRIPTION	DATE

Unit 5701 Shannon Place, Shannon Way
Tewkesbury, Gloucestershire, GL20 8SL
T +44 (0)1684 294090 F +44 (0)1684 293168

Date: 12/10/22

Drawn: IV

Checked: KL

TITLE
Customer Drawing 4 Flute Carbide QVari CR
12mm x 28mm R0.8mm XRed Coating

PROPRIETARY DOCUMENT
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SIZE
A4

SPECIAL I.D
670121

QUICKGRIND PART NUMBER
CE4S12x28R0.8GG1A2C

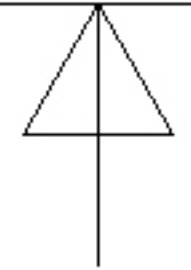
REV
1

BLANK
CMD12L84

SCALE: 1 : 1

MATERIAL: Carbide

COATING: XRed



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