



IF IN DOUBT PLEASE ASK

D	Diameter (End)	20mm
Ds	Diameter (Shank)	20mm
L	Length Of Cutting Edge	40mm
Ls	Length to Shank	
Dn	Shank Neck Diameter	
Lo	Overall Length (Blank)	105mm
T	Taper Angle (OD)	
R	Corner Radius	0.5mm
N	Number Of Flutes	4
P	Primary Relief (OD)	
Rd	Raised Depth (OD)	
Rw	Raised Land (OD)	
Sw	Secondary Land Width	
F	Flute Depth	
Ra	Flute Rake (Hook )	
Ty	Relief style	
Pe	Primary Relief (End)	
Pl	Primary Land (End)	
Se	Secondary Relief (End)	
Da	Dish Angle (End)	
Ax	Axial Gash Angle	
h	Gash Pad Width	
H	Over Centre Length	
Y	Gash Web Thickness	
Hx	Helix Angle	
Ga	Gash Angle (L/S)	
Ro	Permissible Runout	
Rl	Raised Land Length	

QuickVend Location	
Quickgrind Stock	
QuickVend Stock	

Customer: Quickgrind

Customer Approval: Brian Pearce

Date: 18/10/22

CUSTOMER APPROVAL: Please check all drawing details, signing this document will signify customer acceptance and will be final. Signatory confirms that they are authorised to sign such documents on behalf of the company.

STEP	
FEED	
RPM	
TOOL LIFE	

TITLE		Customer Drawing 4 Flute Carbide QVari CR 20mm x 40mm R0.5mm XRed Coating	
PROPRIETARY DOCUMENT This document is not to be copied or reproduced in whole or in part or communicated to third parties without the prior written consent of Quickgrind Ltd		BLANK CMD20L105	
SIZE	SPECIAL I.D	QUICKGRIND PART NUMBER	REV
A4	670200	CE4S20x40R0.5LJ1A2C	1
SCALE: 1 : 1		MATERIAL: Carbide	COATING: XRed

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Date: 17/10/22

Drawn: IV

Checked: KL

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