

D	Diameter (End)	2mm
Ds	Diameter (Shank)	6mm
L	Length Of Cutting Edge	8.5mm
Ls	Length to Shank	
Dn	Shank Neck Diameter	
Lo	Overall Length (Blank)	58mm
T	Taper Angle (OD)	20°
R	Corner Radius	1/250/2mm
N	Number Of Flutes	3
P	Primary Relief (OD)	
Rd	Raised Depth (OD)	
Rw	Raised Land (OD)	
Sw	Secondary Land Width	
F	Flute Depth	
Ra	Flute Rake (Hook)	
Ty	Relief style	
Pe	Primary Relief (End)	
Pl	Primary Land (End)	
Se	Secondary Relief (End)	
Da	Dish Angle (End)	
Ax	Axial Gash Angle	
h	Gash Pad Width	
H	Over Centre Length	
Y	Gash Web Thickness	
Hx	Helix Angle	
Ga	Gash Angle (L/S)	
Ro	Permissable Runout	
Rl	Raised Land Length	

QuickVend Location	
Quickgrind Stock	
QuickVend Stock	

Customer: Quickgrind

Customer Approval: Brian Pearce

Date: 18/1/23

CUSTOMER APPROVAL: Please check all drawing details, signing this document will signify customer acceptance and will be final. Signatory confirms that they are authorised to sign such documents on behalf of the company.

Unit 5701 Shannon Place, Shannon Way.
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Date: 16/1/23

Drawn: RS

Checked: KL

TITLECustomer Drawing 3 Flute Carbide 6mm R250mm
D Geometry Eliminator Barrel Tool MX Coating

PROPRIETARY DOCUMENT
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SIZE A4	SPECIAL ID 862503	QUICKGRIND PART NO CF3D2x8.5R1-R250-R2DB1A2B	REV 1
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SCALE: 1 : 1	MATERIAL: Carbide	COATING: MX
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STEP	
FEED	
RPM	
TOOL LIFE	

REV.	DESCRIPTION	DATE

THIRD ANGLE

BLANK
CMD6L58

IF IN DOUBT PLEASE ASK