

D	Diameter (End)	2mm
Ds	Diameter (Shank)	6mm
L	Length Of Cutting Edge	8.5mm
Ls	Length to Shank	
Dn	Shank Neck Diameter	
Lo	Overall Length (Blank)	58mm
T	Taper Angle (OD)	20°
R	Corner Radius	1/250/2mm
N	Number Of Flutes	3

Dn	Shank Neck Diameter	
Lo	Overall Length (Blank)	58mm
Т	Taper Angle (OD)	20°
R	Corner Radius	1/250/2mm
N	Number Of Flutes	3
P	Primary Relief (OD)	
Rd	Raised Depth (OD)	
Rw	Raised Land (OD)	
Sw	Secondary Land Width	
F	Flute Depth	
Ra	Flute Rake (Hook)	
Ту	Relief style	
Pe	Primary Relief (End)	
Pl	Primary Land (End)	
Se	Secondary Relief (End)	

Н	Over Centre Length
Y	Gash Web Thickness
Hx	Helix Angle

Da Dish Angle (End)

Ax Axial Gash Angle

Gash Pad Width

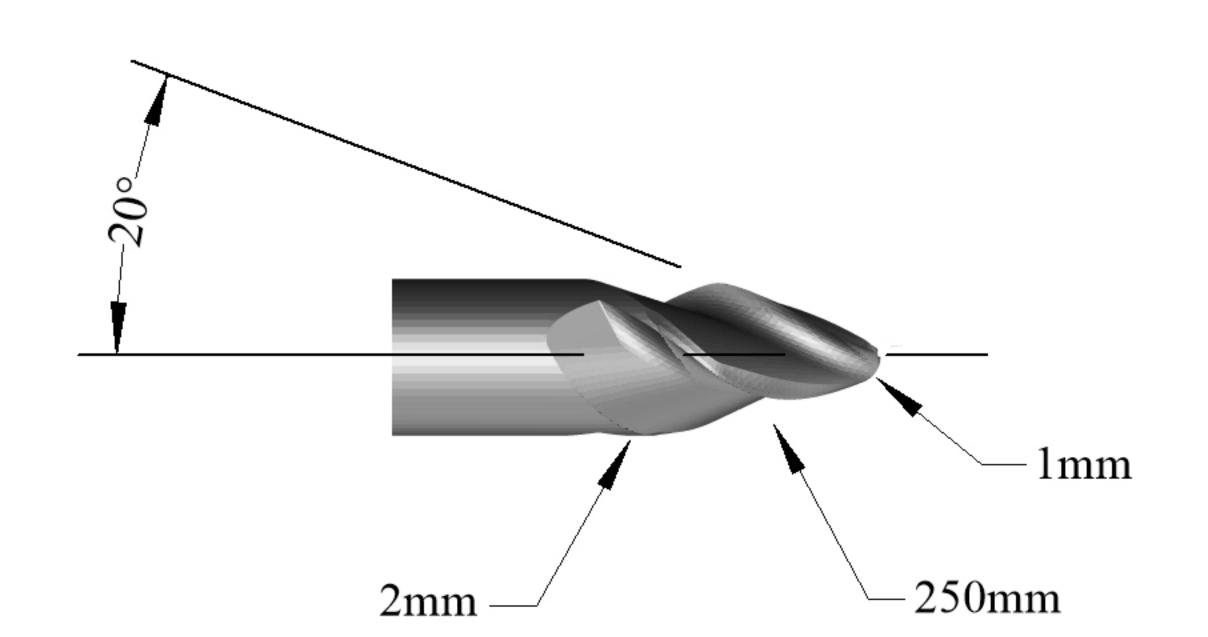
Ga Gash Angle (L/S) Ro Permissable Runout

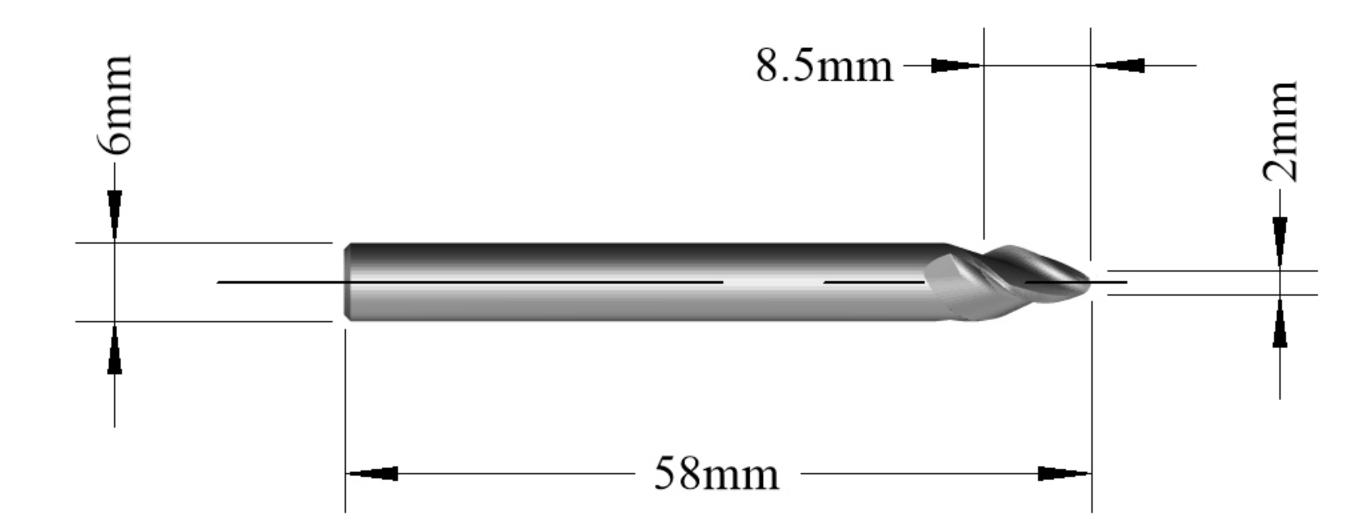
R1 Raised Land Length

CKV	END
tooling on	

QuickVend Location		
Quickgrind Stock		
QuickVend Stock		
Customer: Quickgrind		

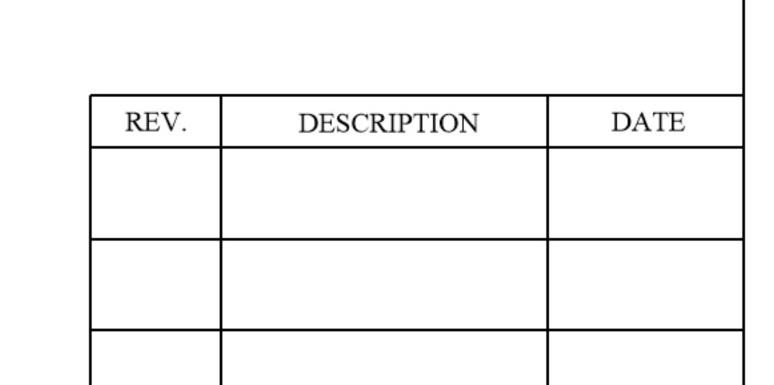
CUSTOMER APPROVAL: Please check all drawing details, signing this document will signify customer acceptance and will be final. Signatory confirms that they are authorised to sign such documents on behalf of the company.







STEP FEED RPM TOOL LIFE



INFINITE POSSIBILITIES

BLANK



Unit 5701 Shannon Place. Shannon Way. Tewkesbury Gloucestershire GL20 8SL Tel +44 (0)1684 294090 Fax +44 (0)1684 293168

Date: 16/1/23

Drawn: RS

without the written consent of Quickgrind Ltd SPECIAL ID A4

SIZE

862503

QUICKGRIND PART NO

Customer Drawing 3 Flute Carbide 6mm R250mm

D Geometry Eliminator Barrel Tool MX Coating

This document is not to be copied or reproduced in whole or in part or communicated to third parties

PROPRIETARY DOCUMENT

CF3D2x8.5R1-R250-R2DB1A2B

COATING: MX

REV

THIRD ANGLE

CMD6L58

MATERIAL: Carbide SCALE: 1:1

Checked: KL

Date: 18/1/23

Customer Approval: Brian Pearce