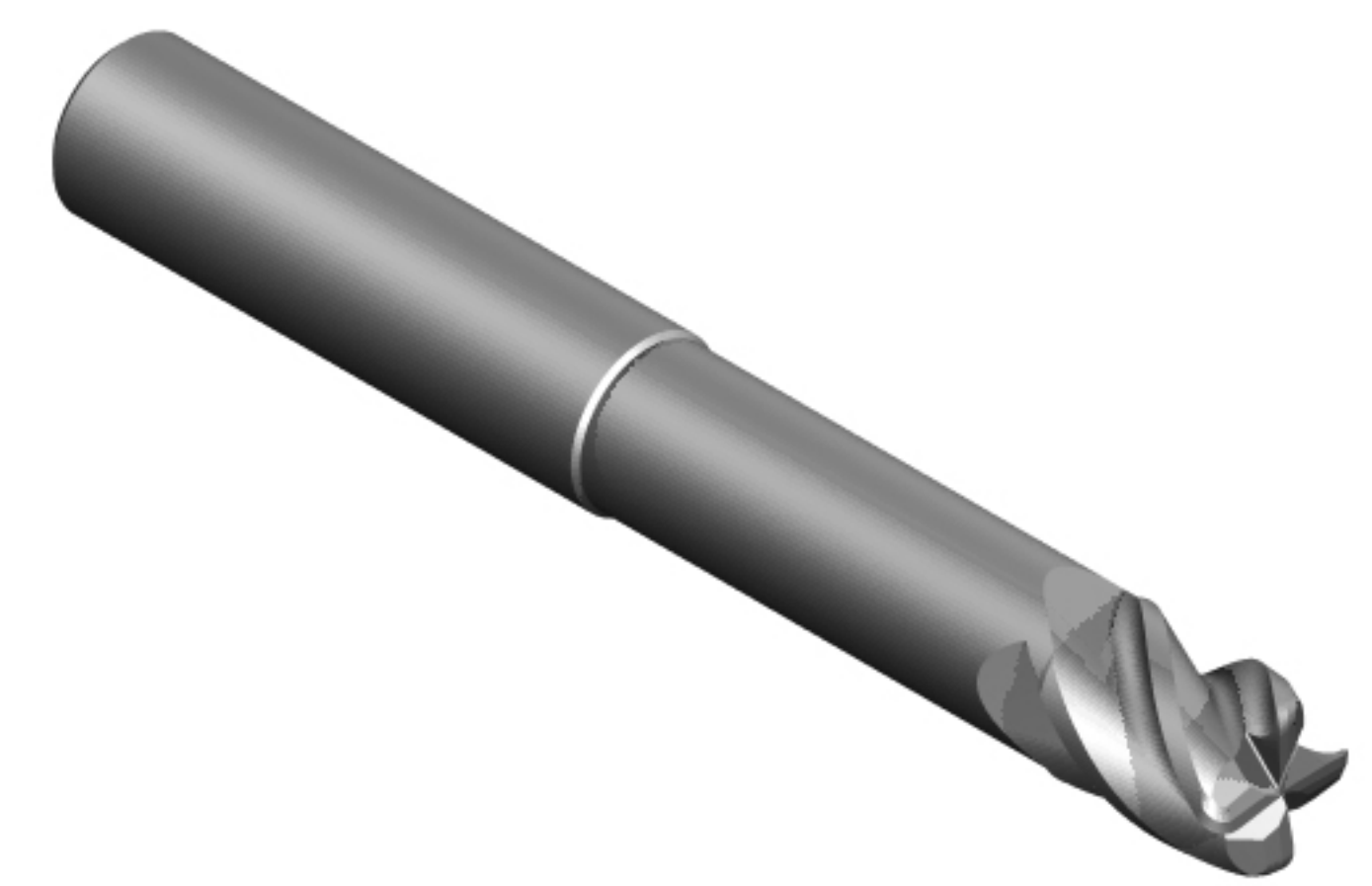
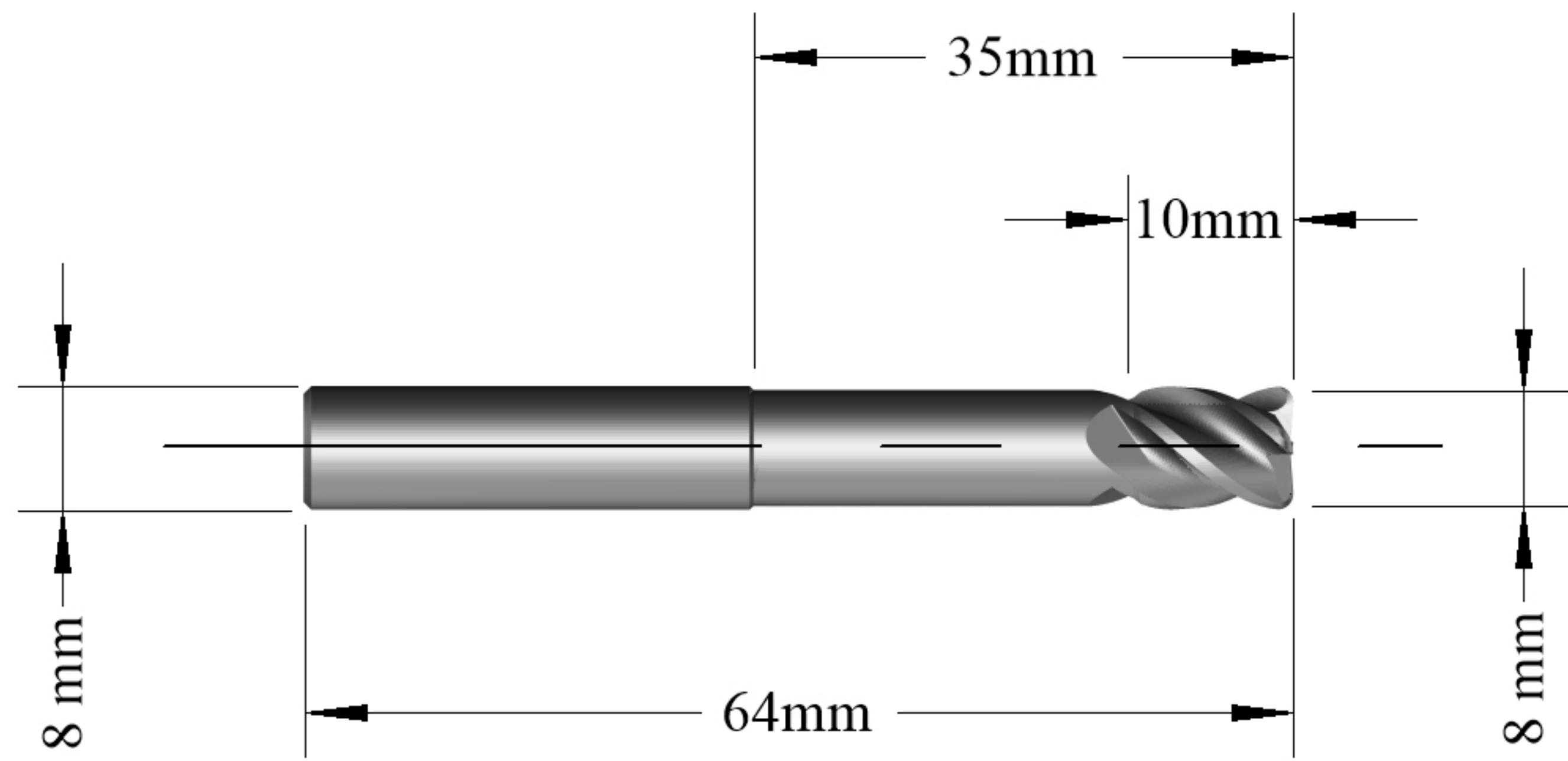
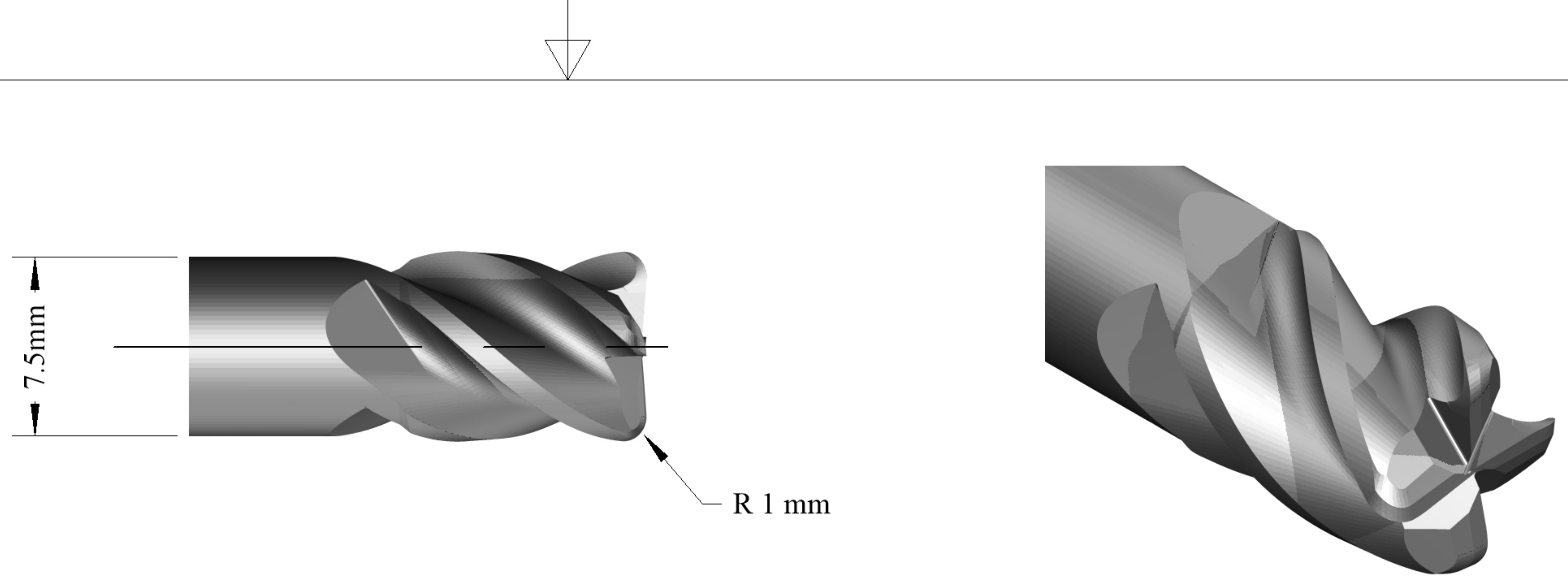



TOOL GEOMETRY DATA

D	Diameter (End)	8 mm
Ds	Diameter (Shank)	8 mm
L	Length Of Cutting Edge.	10 mm
Ls	Length to Shank.	35 mm
Dn	Shank Neck Diameter.	7.5 mm
Lo	Overall Length.(Blank)	64 mm
T	Taper Angle (OD).	
R	Corner Radius	1 mm
N	Number Of Flutes.	4
P	Primary Relief (OD).	
Rd	Raised Depth (OD).	
Rw	Raised Land (OD).	
Sw	Secondary Land Width.	
F	Flute Depth	
Ra	Flute Rake. (Hook)	
Ty	Relief style.	
Pe	Primary Relief (End).	
Pl	Primary Land (End).	
Se	Secondary Relief (End).	
Da	Dish Angle (End).	
Ax	Axial Gash Angle.	
h	Gash Pad Width.	
H	Over Centre Length.	
Y	Gash Web Thickness.	
Hx	Helix Angle	
Ga	Gash Angle (L/S)	
Ro	Permissable Runout.	
Rl	Raised Land Length	




QUICKVEND	
QuickVend Location	
Quickgrind Stock	
QuickVend Stock	

! IF IN DOUBT ASK !



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DATE: 14/9/15
DRAWN : QuickLAB Dept
CUSTOMER :



Customer Drawing 8HX Bulldog

THIRD ANGLE

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BLANK
CMD8L64

SIZE A4	SPECIAL ID 8HX	QUICKGRIND PART NO CE4D8x10-35R1EC1A2B	REV 3
SCALE 1 : 1	MATERIAL : Carbide	COATING MX	